

**MERCEDES-BENZ**



**Operating Instructions**

**UNIMOG 435**



### Important!

Tighten wheel nuts on new vehicles and following wheel changes after a distance of approx. 40 to 60 km!



### Tightening torque

U 1300 L	400 Nm
U 1700 L/38	400 Nm



### Before operating

Observe carefully the operating and safety regulations in the operating instructions! Important notes are highlighted in the corresponding sections.

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### Printed in Germany

Technical details of vehicle as compared with data and illustrations of the present Operating Instructions subject to change.

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### Daimler-Benz Aktiengesellschaft

Stuttgart-Untertürkheim  
Werk Gaggenau, Abteilung UKD  
Postfach 12 20

D-7560 Gaggenau

**MERCEDES-BENZ**



**Operating Instructions**

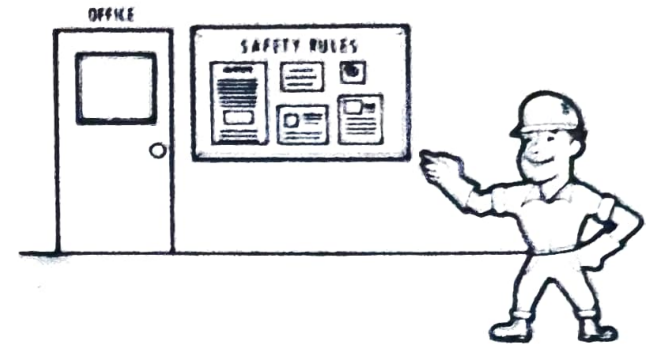
**UNIMOG 435** U 1300 L  
U 1700 L/38

# 1 GENERAL

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## Warranty

Warranty claims can only be made when the warranty terms contained in the General Terms of Sale have been observed. These general Terms of Sale contain several points with the necessary prerequisites for the recognition of existing claims.



## Special version

Under "special version" one understands additional items of equipment which can retroactively be installed. This includes, for example, front pto shaft, winch and drive for fast pto shaft, among other things. These are not components of the standard constructional state.



## Vehicle data card

The "personnel voucher" contains all technical specifications regarding the constructional state of the vehicle, including special versions.



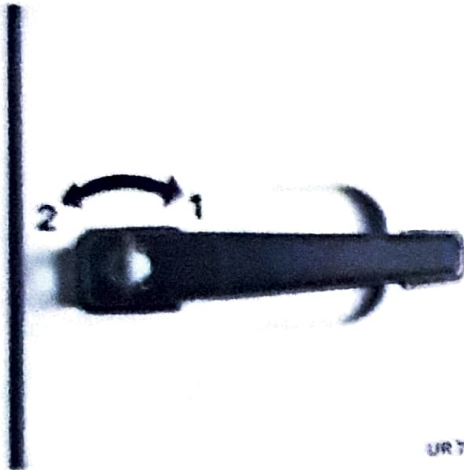
In all inquiries concerning the vehicle, as well as when ordering spare parts, always specify the type, the chassis No., engine No. or other unit numbers.

The vehicle data card is also available at the representative where the vehicle was bought.

FAHRZEUGDATEN		WEGE	WEGE	WEGE
2Fz Nr.		4214 LUN	747076	
3mm	35535-12 A37546	4214 LUN	747076	
4	61700LL	SO-FICA	421427	
5	27403 00376	SU 3 14		
6	2740279 9	HELLAZ-LLJ		
7	717501 10 112437	SW-		
8	10			
9				
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19				
20				

## 2 OPERATION

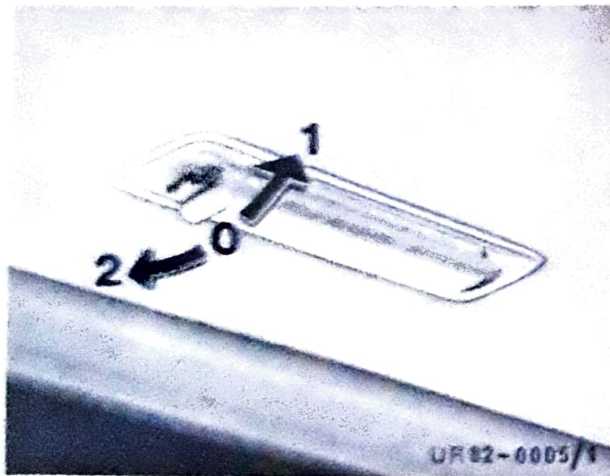
### Doors and roof hatch



UR72-0006/1

#### Door lock

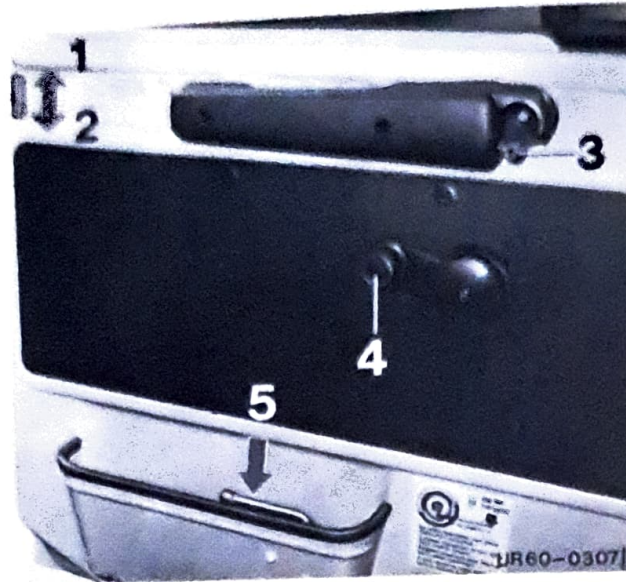
- 1 Unlocked  
To open, depress closing cylinder
- 2 Locked



UR82-0005/1

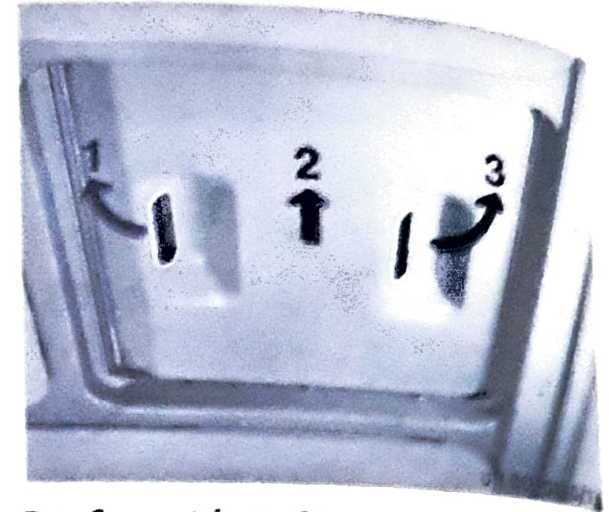
#### Interior lights

- 1 ON
- 0 OFF
- 2 Switched ON and OFF via door contact



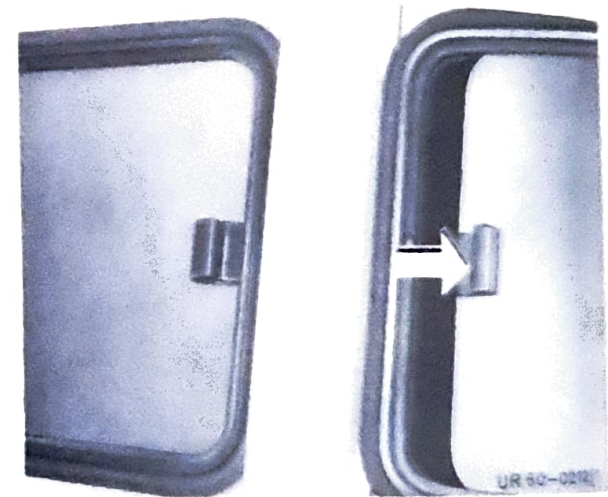
#### Door and window operation

- 1 Door safety device unlocked
- 2 Door safety device locked
- 3 Opening lever
- 4 Window crank
- 5 Square wrench for hood and battery box



#### Roof venting flap

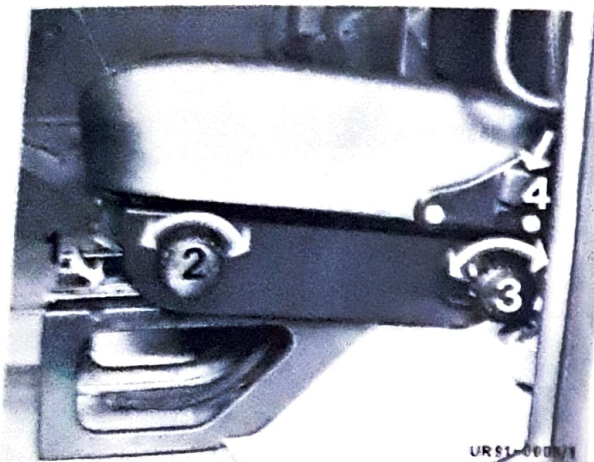
- 1 Open toward front
- 2 Completely open
- 3 Open toward rear



#### Open roof hatch

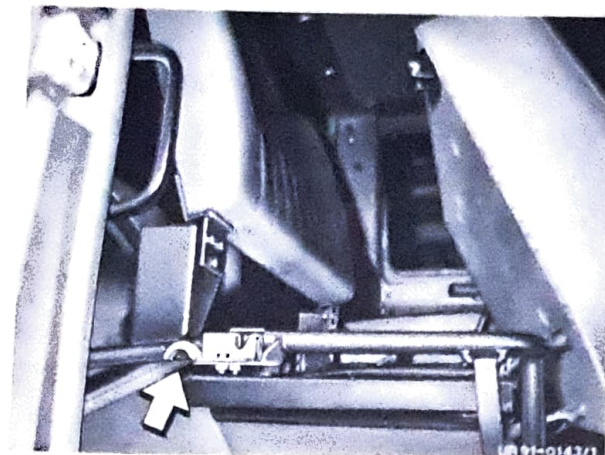
Unlock handles

### Seats and vehicle tool kit

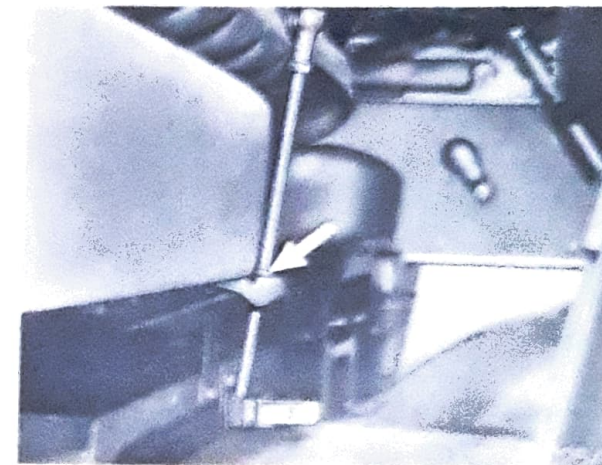


Driver's seat adjustment

- 1 Forward and back
- 2 Seat height front
- 3 Seat height rear
- 4 Backrest



Co-driver's bench seat folding



Insert support in lock.  
Push rest down until support engages.



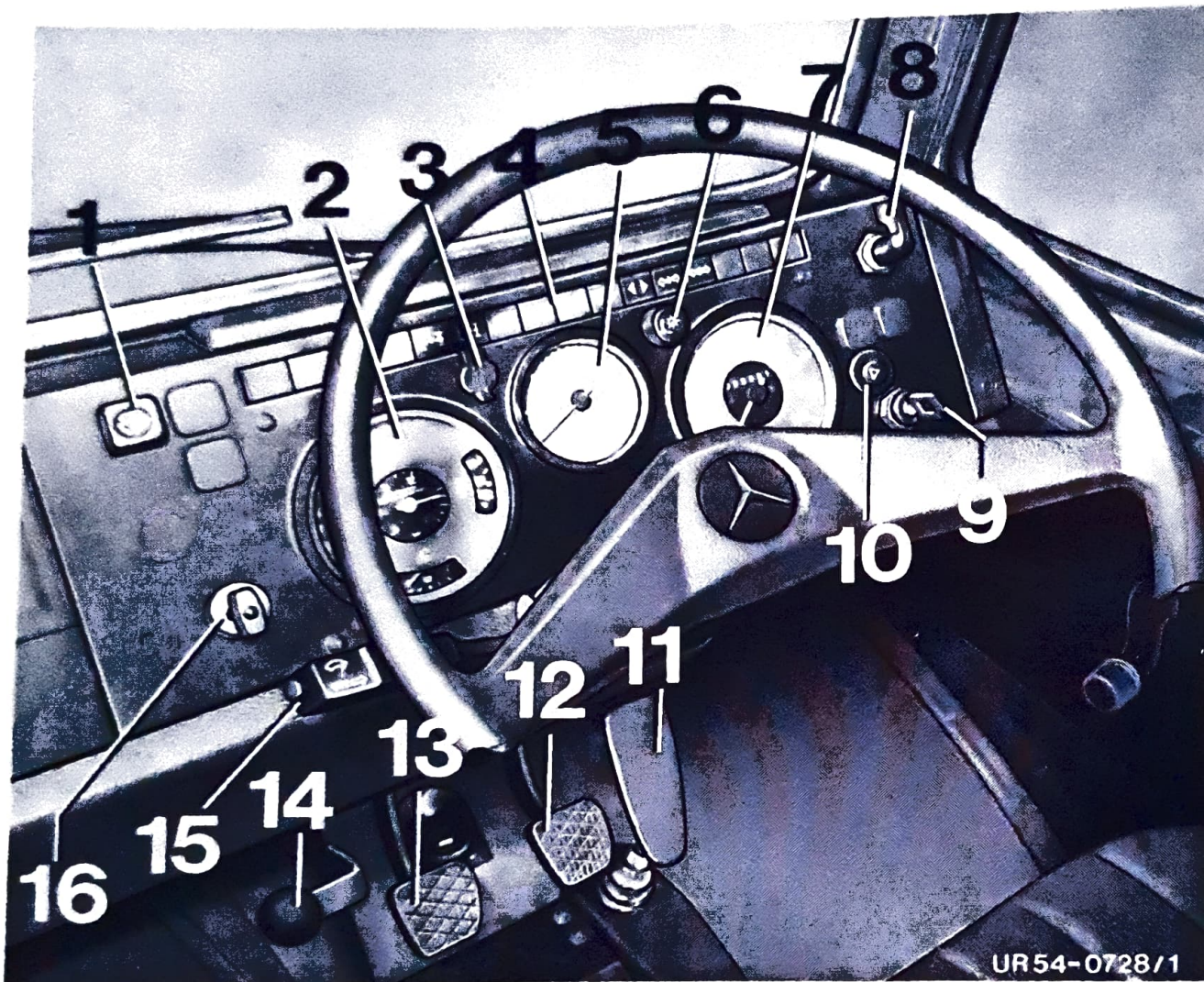
Inlock backrest for standing room



Pull handle forward to unlock

## 2 OPERATION

### Instrument panel



- 1 Switch for windshield washer
- 2 Instrument cluster
- 3 Socket
- 4 Control lights
- 5 Rpm counter, tachometer, engine
- 6 Instrument lights regulating
- 7 Speedometer
- 8 Four-wheel drive - differential lock
- 9 Ignition switch
- 10 Warning indicator switch - emergency flasher
- 11 Accelerator pedal
- 12 Brake system
- 13 Clutch pedal
- 14 Engine regulator lever
- 15 Combination switch:
  - Flash
  - Horn
  - Windscreen wipers
  - Hi-beam and dimmer
- 16 Main light switch

Instruments, Switches and Control Levers



### Symbols of Switches and Warning/Indicating Lights



Switch for instrument lights



Turn signal indicator light (flasher) motor truck



Parking brake release warning light (effective as of 6 bar)



Warning flasher switch



Turn signal indicator light (flasher) for trailer



Differential pressure control. Indicates defect in brake system



Switch for windshield washer



High beam indicator light



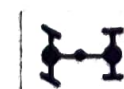
Charge indicator  
Lighting-up indicates defect in charge function



Four-wheel drive indicator light



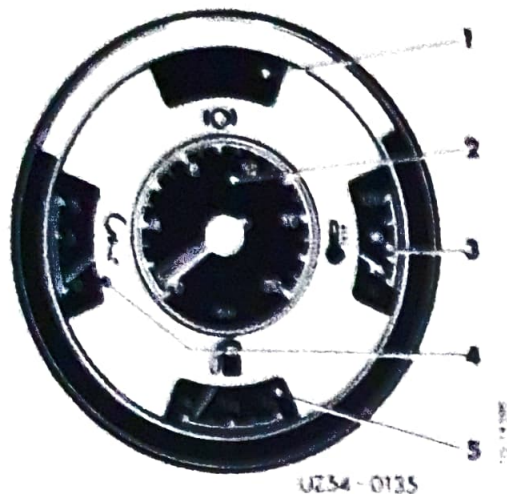
Pto drive control (special version)



Differential lock indicator light

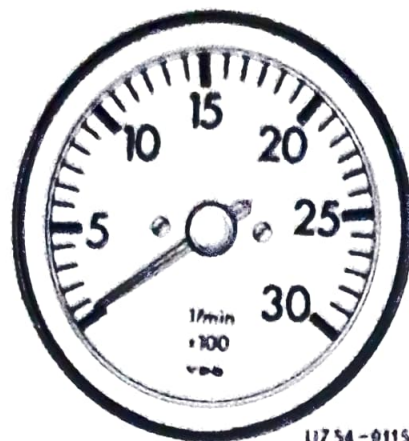
## 2 OPERATION

### Instruments



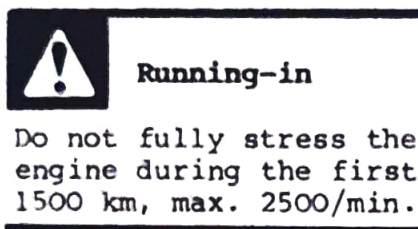
#### Instrument cluster

- 1 Warning light, supply pressure  
light on below 12 bar
- 2 Supply pressure gauge  
Lower needle  
= supply pressure 18 bar  
1st brake circuit  
Upper needle  
= supply pressure 18 bar  
2nd brake circuit
- 3 Coolant temperature  
indicator 80-90° C
- 4 Oil pressure max. 5 bar  
gauge min. 0,5 bar
- 5 Fuel gauge  
1/1 = 160 Liters  
1/2 = 80 Liters  
R = Reserve approx.  
5 to 10 Liters

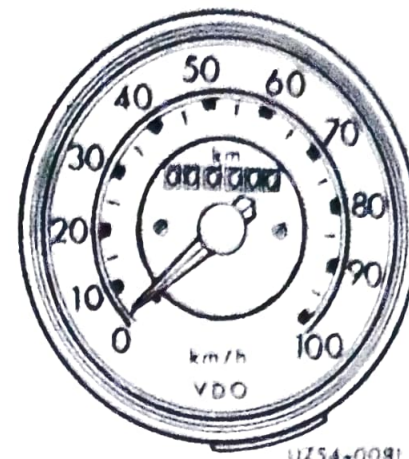


#### Rpm counter, engine (U 1700 L)

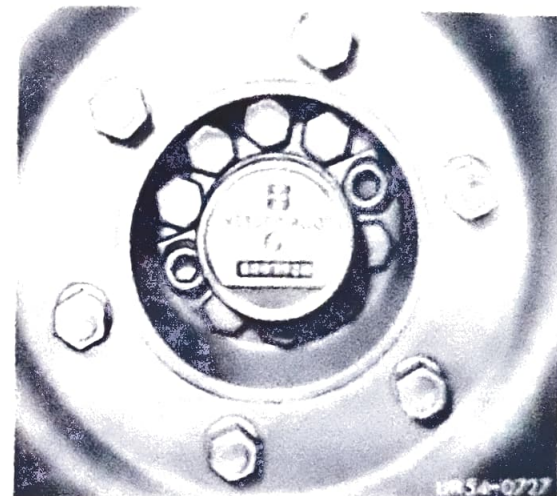
1/min = revolution per minute



Do not fully stress the engine during the first 1500 km, max. 2500/min.

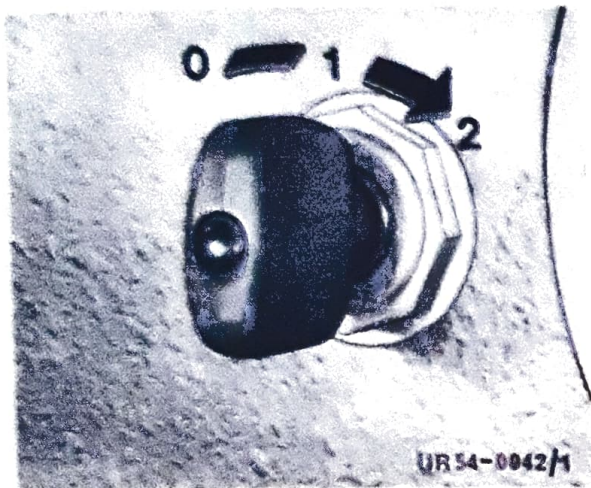


#### Speedometer with kilometer counter



#### Odometer on rear wheel right

## Switch



**Main light switch**

- 0 Shutoff
- 1 Parking light  
Tail lights  
Instrument lights
- 2 Additional  
High beam  
Low beam  
High beam indicator light



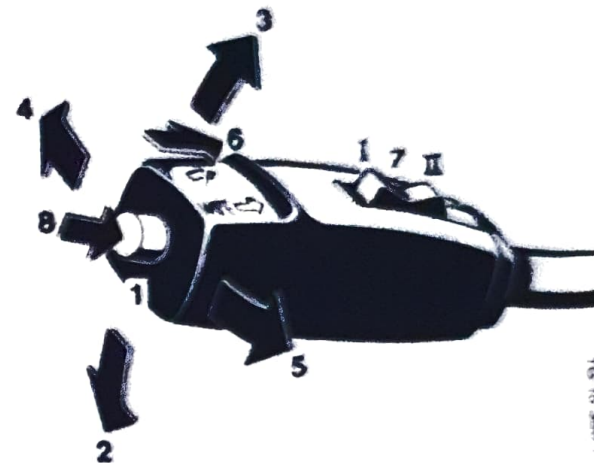
**Ignition start switch**

- 0 Insert ignition key
- 1 Ignition position
- 2 Starting position



Never pull out  
key when engine  
is running!

## Blinker switch



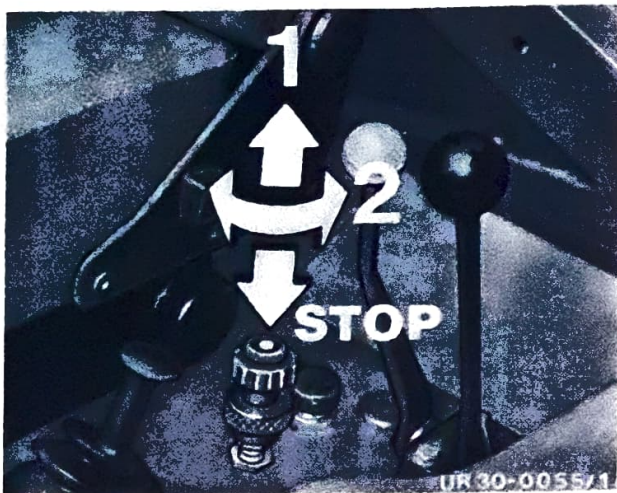
**Combination switch**

- 1 Low beam
- 2 High beam
- 3 Headlight flasher
- 4 Turn signal flasher right
- 5 Turn signal flasher left
- 6 Windshield wiper  
Pushing switch = On  
Pushing switch  
once again = Off
- 7 Windshield wiper rocker  
switch  
I = slow  
II = fast
- 8 Horn

## 2 OPERATION

### Engine regulator throttle

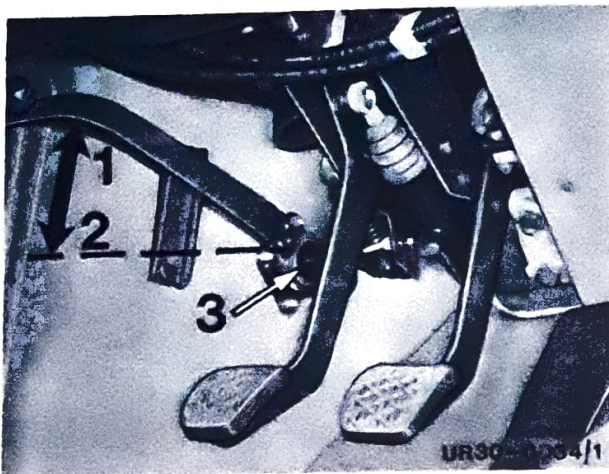
U 1300 L



Engine regulator

- 1 Idle speed = pull
- 2 Idle speed adjusting  
Stop = push

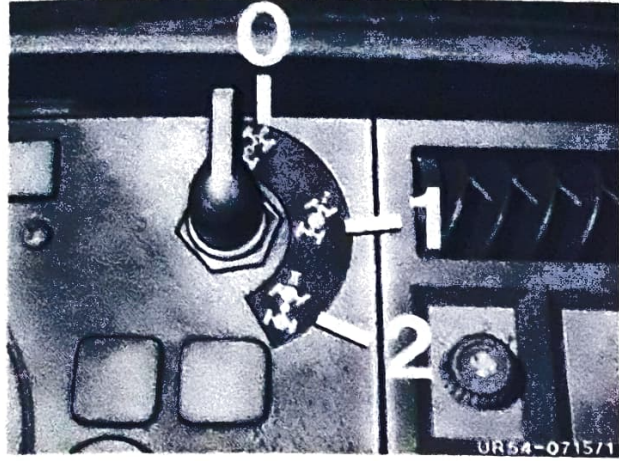
U 1700 L



Engine regulator


- 1 Stop - idle position
- 2 Part load - full load
- 3 Locking

## Four-wheel drive and differential lock



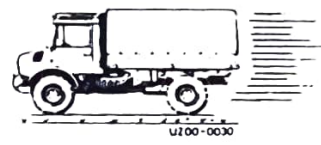
**Note:**

Operable as of 7,0 bar supply pressure!

 If possible, do not drive with four-wheel drive and differential locks engaged on firm road surfaces, as when turning there is no compensation between right and left wheels.

Switch for four-wheel drive and differential lock

0 Rear-wheel drive



Street

1 Four-wheel drive



Uphill - downhill - cross country

2 Four-wheel drive and differential lock



Difficult terrain

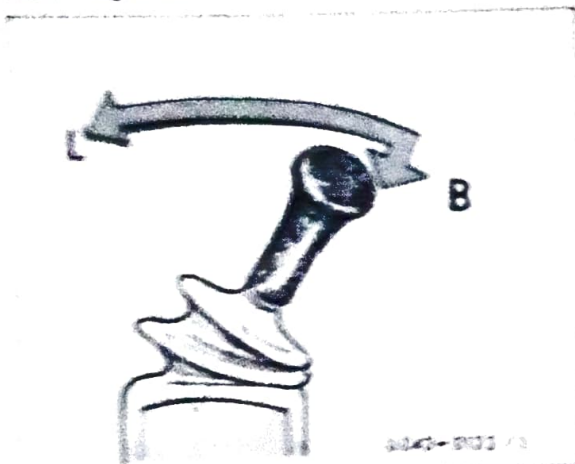


Travelling through water

## 2 OPERATION

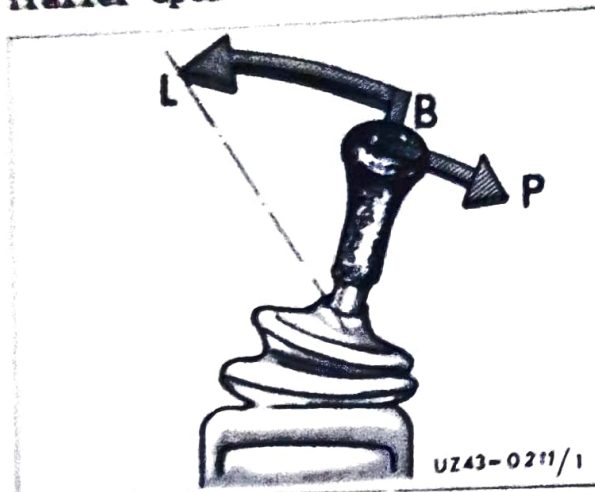
Parking brake - parking vehicle - checking parking brake - emergency release of parking brake

Sole operation



Parking brake valve  
L release position  
B fully braked position

Trailer operation



Checking parking brake  
P check position

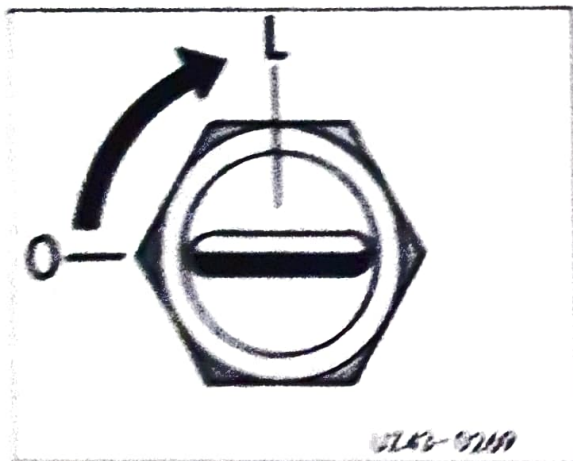
UNIMOG with trailer  
(Trailer with air pressure  
brake system)

General

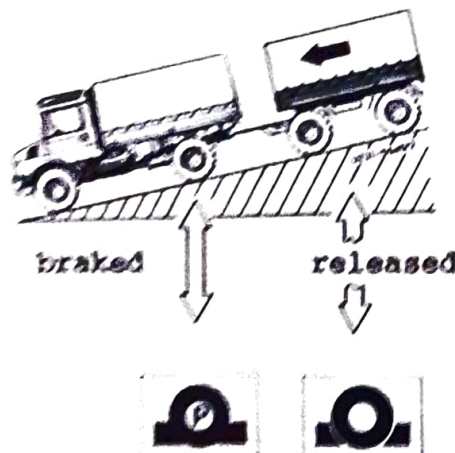
In position P a possible failure of the trailer brake is simulated, i. e. the spring-type brake must hold the combination.

Functional check

Hold brake lever a few seconds in position P.



Emergency release valve  
L release position



P switched on in check position

Important

Combination must not move when parking brake (spring type) functions satisfactorily!

### Shifting the gears

Compressed air supply min. 6 bar

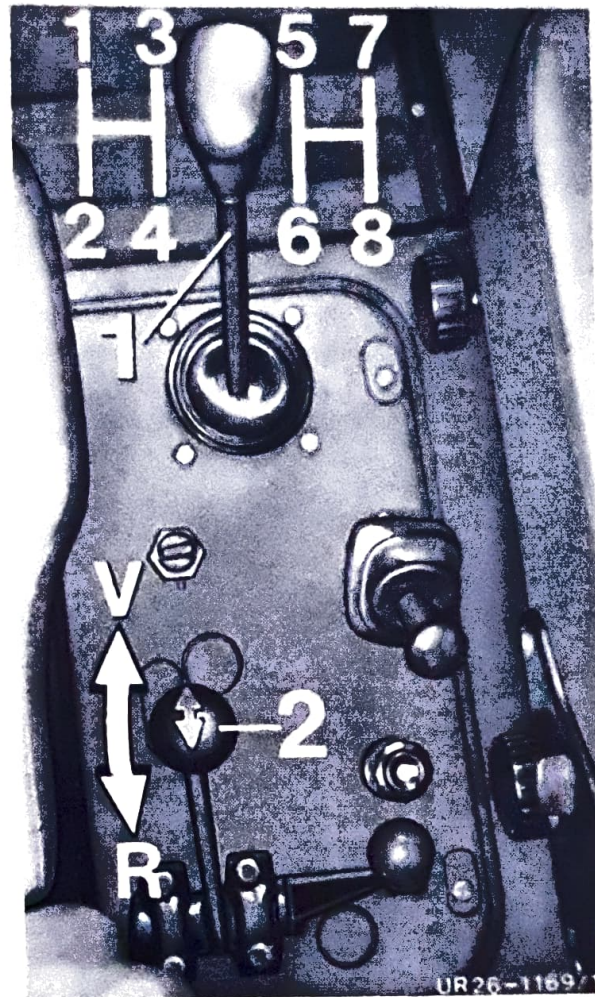
**Forward gears 1 to 8**  
Shift only with actuated clutch.

When vehicle unladen **move off in third gear.**

When vehicle heavily laden **move off in first gear.**

**Reverse gears 1 to 4**  
Shift lever (2) forward and reverse only with stationary vehicle and after actuating clutch.

**The indicator acts as a shift monitor and helps the driver to avoid incorrect shifts, especially when driving off.**

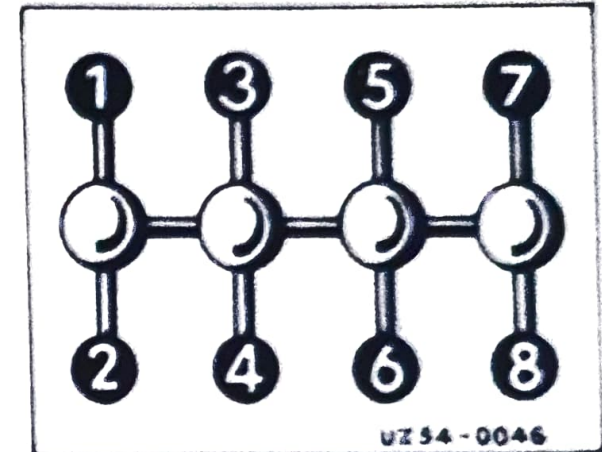


#### Transmission shifting

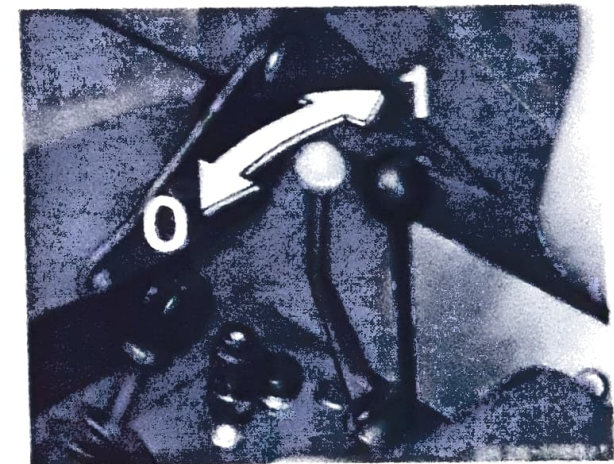
- 1 Main shift lever
- 2 Forward-reverse-lever
- V Forward, 1 to 8
- R Reverse, 1 to 4

#### Important! Lock shift

Gears may only be operated one after another.



Gear shifting diagram with electrical indication of neutral position

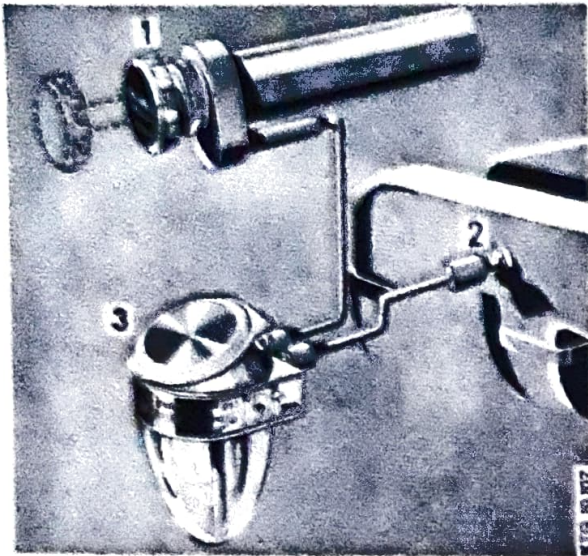


Pto shift lever  
0 Off                      1 On

To switch on and off, actuate clutch.

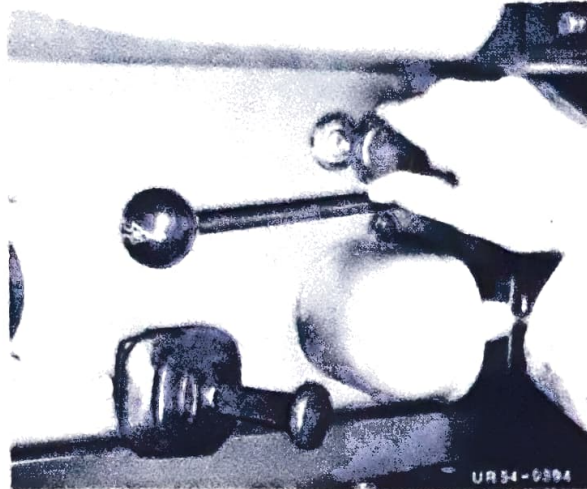
## 2 OPERATION

### Start pilot - cold start



Operating diagram

- 1 Air pump
- 2 Injection nozzle
- 3 Container for starting fuel



When starting, repeatedly actuate start pilot until engine starts



Fill with starting fuel

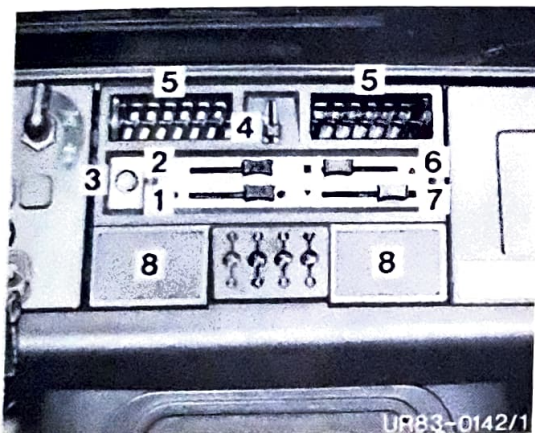


Starting fuel  
is flammable

Observe filling instructions  
on container!



### Heating and venting



#### 1 Heater

Warm air

Lever position:

Left = cold ● (blue)

Right = warm ● (red)

#### 2 Leg room venting

Fresh air

Lever position: Right = closed

Left = open

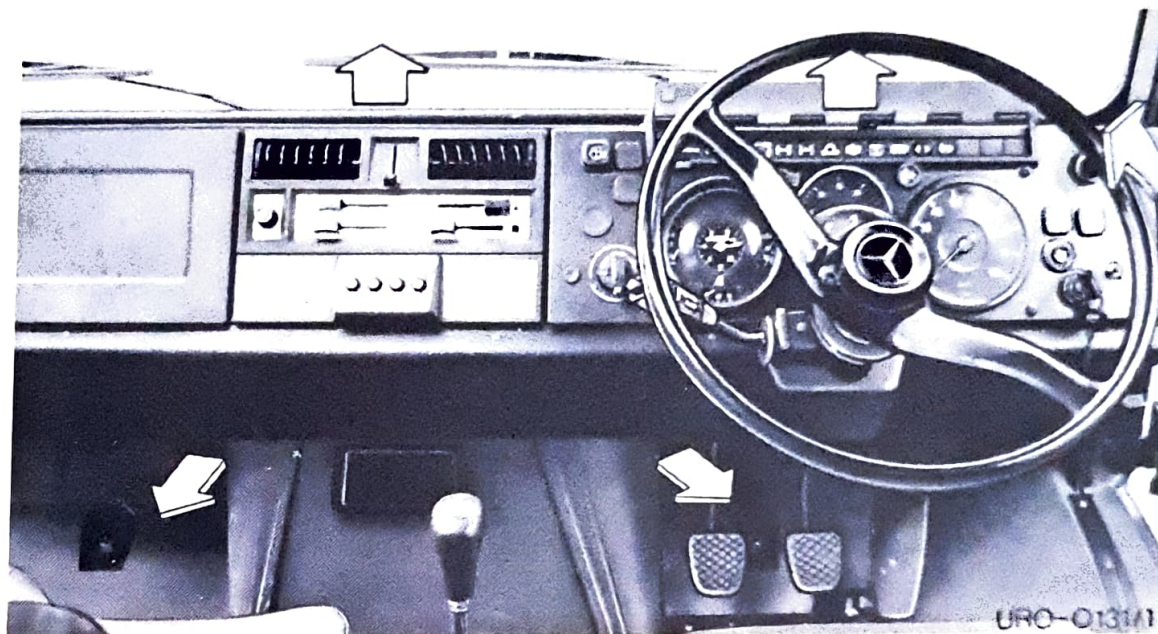
#### 3 Blower 3-stage control

#### 4 Venting and defroster windows

Lever position:

Top = closed

Bottom = open



#### 5 Pivoting nozzles

Fresh air

#### 6 Defroster/heater

For windshield and side windows

Lever position:

Left = top closed ■

Right = top open ▲

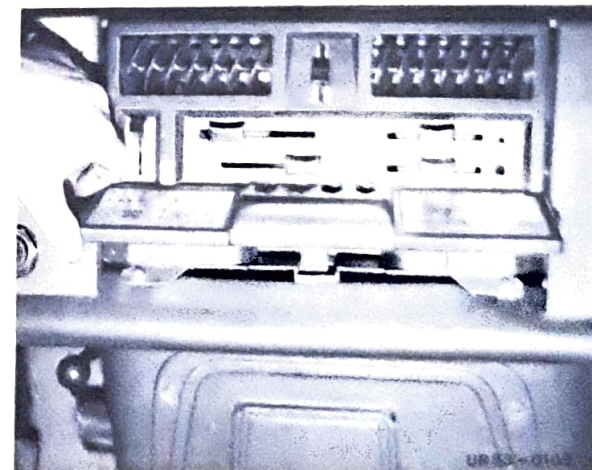
#### 7 Heating and venting

For leg room right and left

Lever position:

Left = bottom open ▼

Right = bottom closed ■



#### 8 Open venting flap

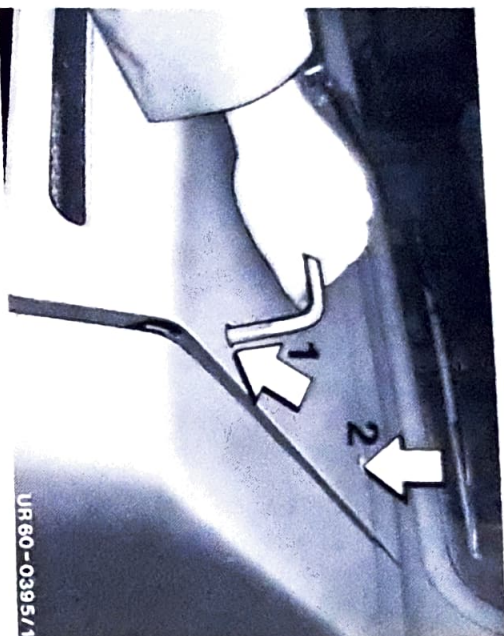
Venting nozzles in cab

## 2 OPERATION

Access to engine - hood

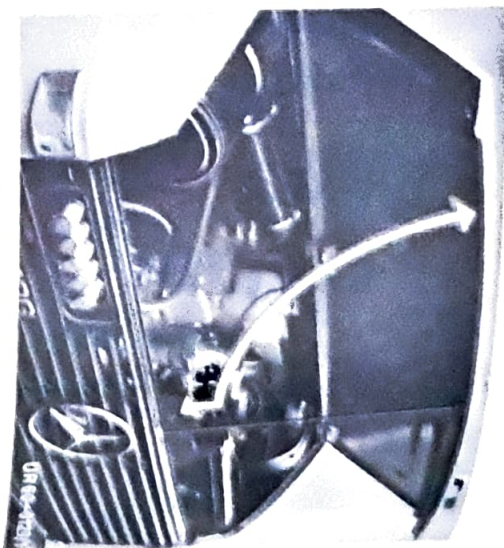


Square wrench



Unlocking engine hood

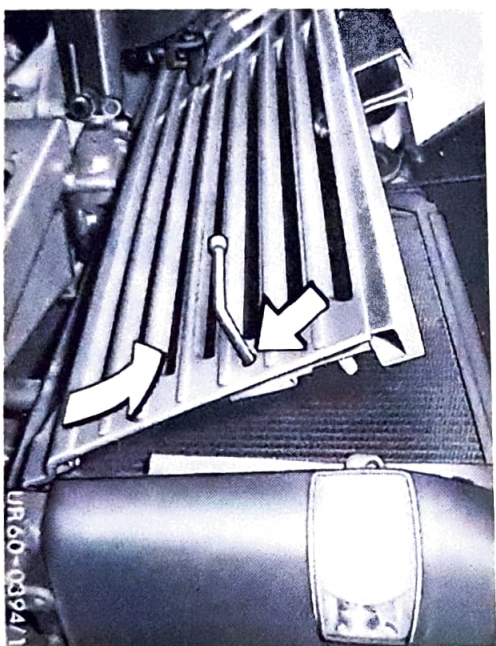
- 1 Unlock to raise
- 2 Unlock to remove



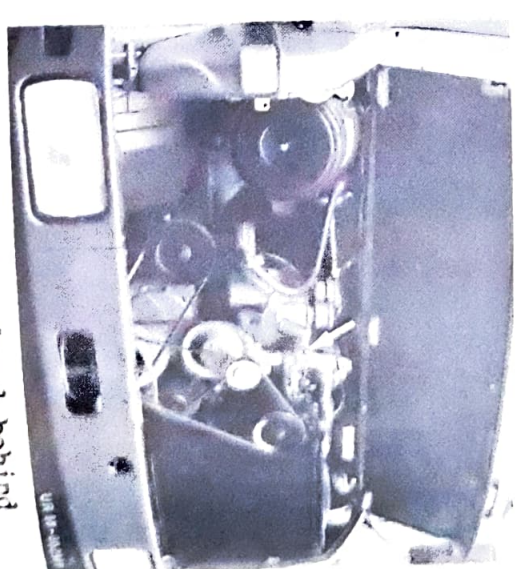
Open engine hood and support



Withdraw step bar



Unlock and detach front grille



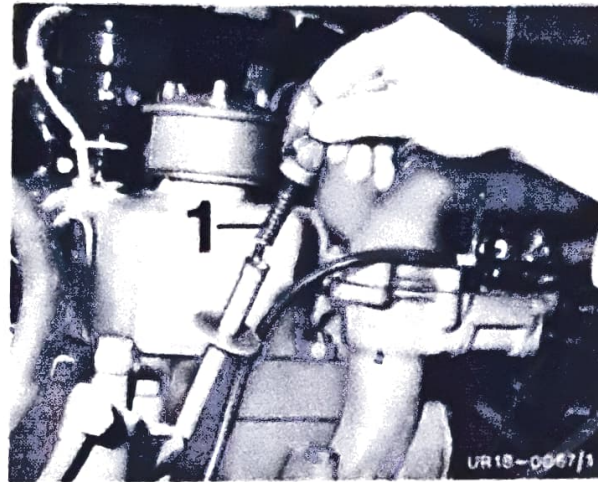
Prop up engine hood behind coolant regulator

Check daily before driving vehicle



UR 50-0010/2

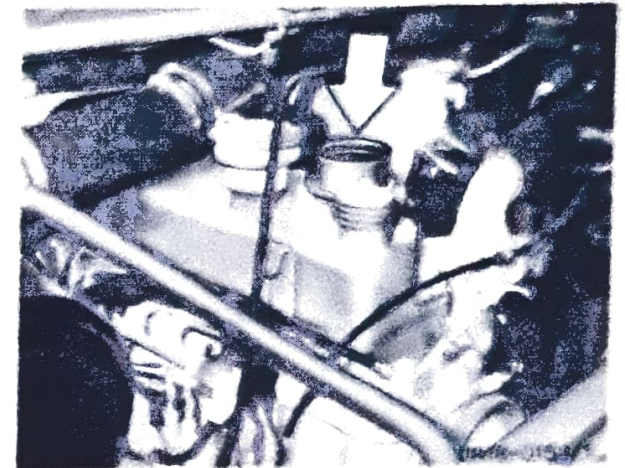
Coolant reservoir



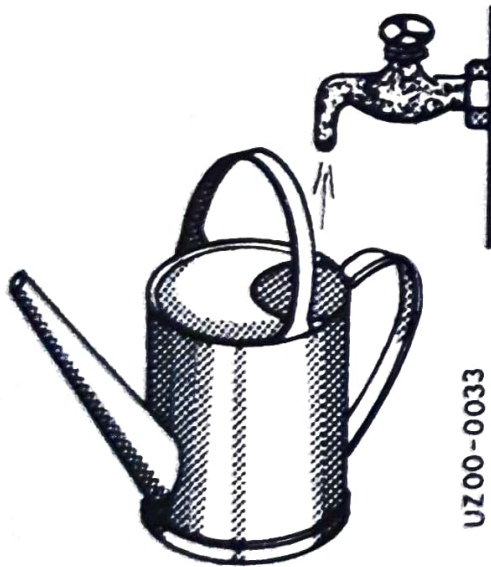
UR 18-0067/1

Check oil level in engine

1 Pull out oil dipstick



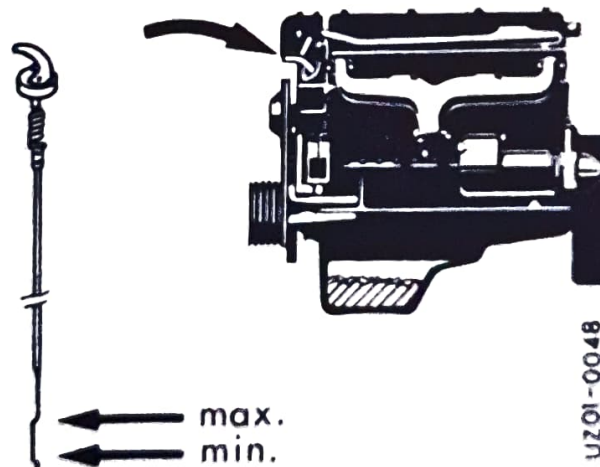
Fill engine with oil



UZ00-0033

Only top up with clean water.

See page 53 for information on anti-freeze and anti-corrosion additive.



UZ01-0048

Do not top up above max. mark!

Use only HD engine oil in S3 quality!

Capacity: page 52

## 2 OPERATION

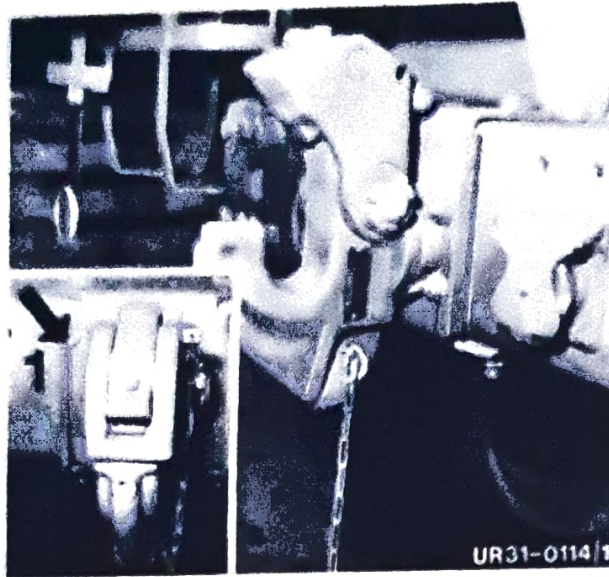
Check daily before driving vehicle



Compressed-air tank

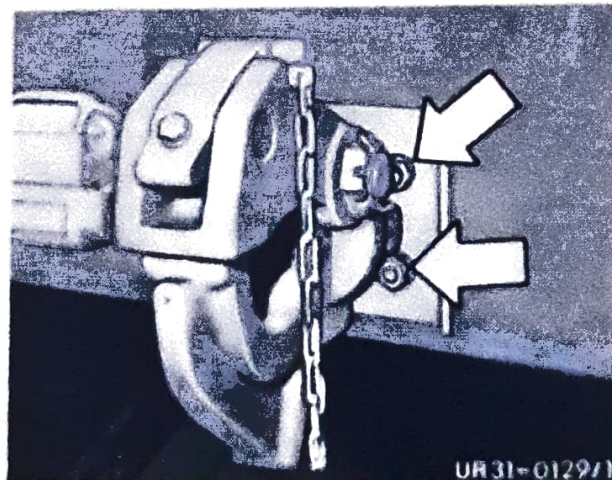
Pull cord to drain condensate.

Caution, high pressure  
18 bar.



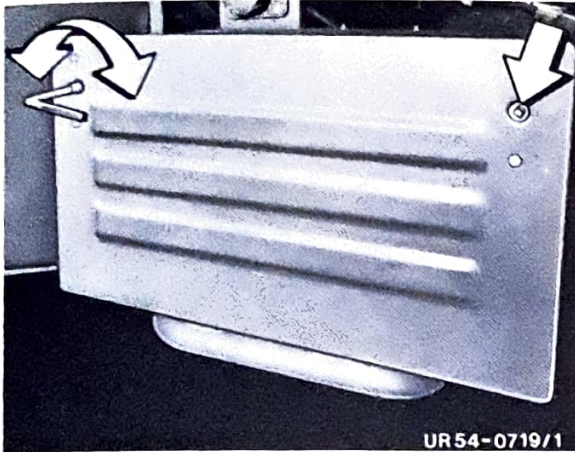
Check trailer coupling  
for condition

1 Fold locking pin



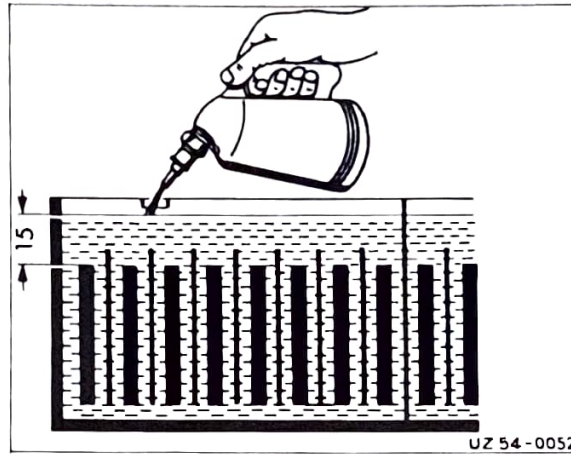
Check fastening bolts for  
tightness.

### Regulator checking

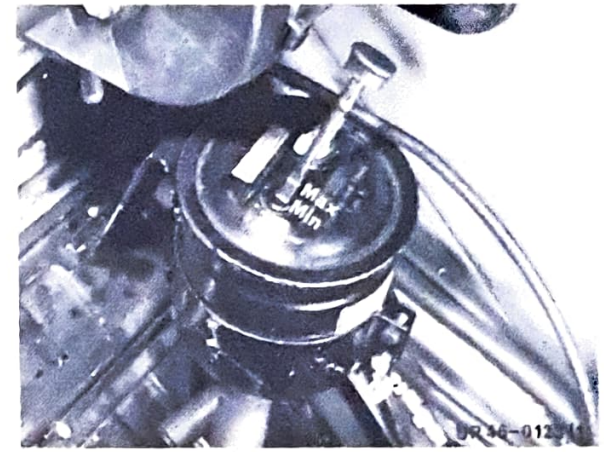


Open battery box

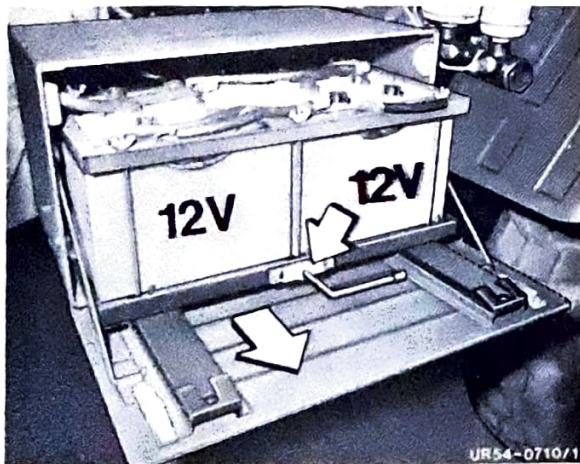
Open battery box with square key



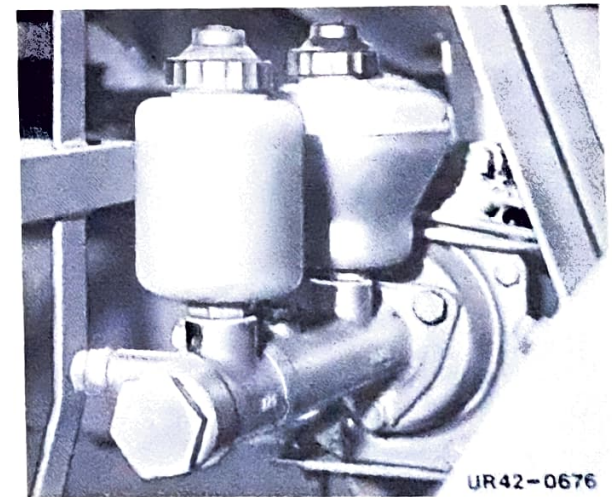
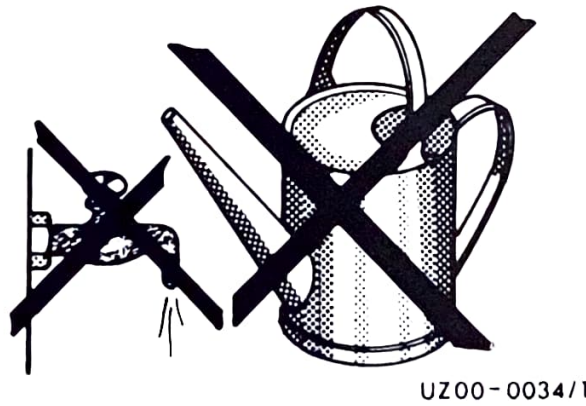
Fill only with distilled water



Check oil level in steering reservoir



Unlock and withdraw



Check brake fluid level

Do not top up - first check brake pads for wear!

## 2 OPERATION

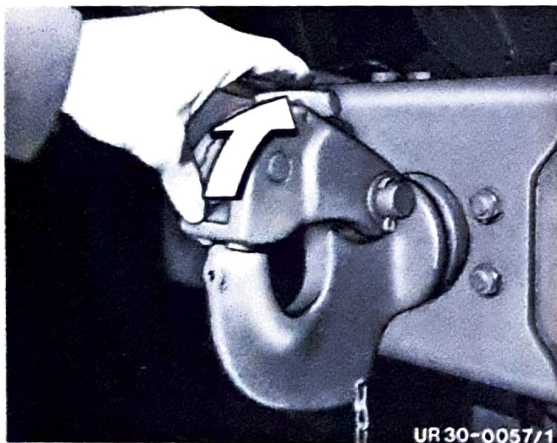
### Trailer operating



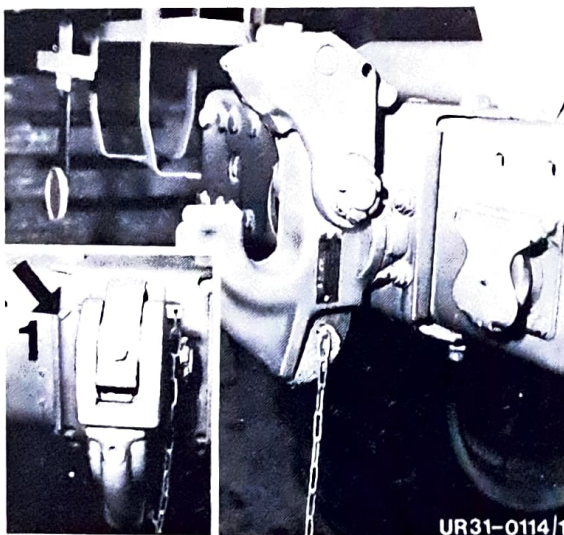
Minimum supply pressure in tractor unit 12 bar

1. Operating trailer is only permissible when trailer coupling is in normal position, e.e. actuating lever in upper position.
2. When handling heavy trailer loads, charge UNIMOG to full payload.
3. Switch on four-wheel drive.
4. Going down hill shift into lower gear.
5. Observe max. permissible trailer load  
U 1300 L = 10.500 kg \*  
U 1700 L = 12.000 kg \*

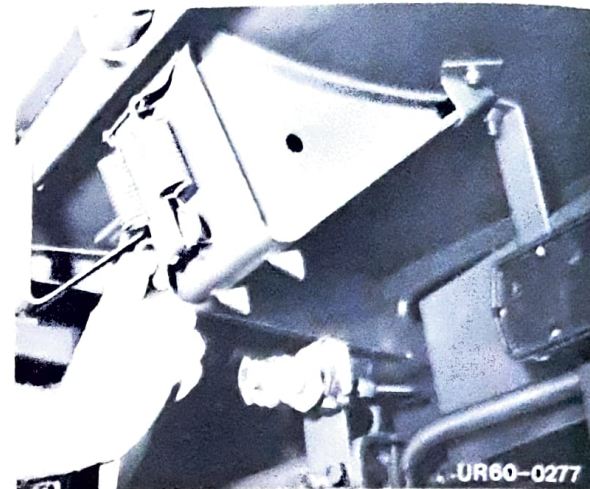
\* On trailer with continuous brake system, refer page 64.



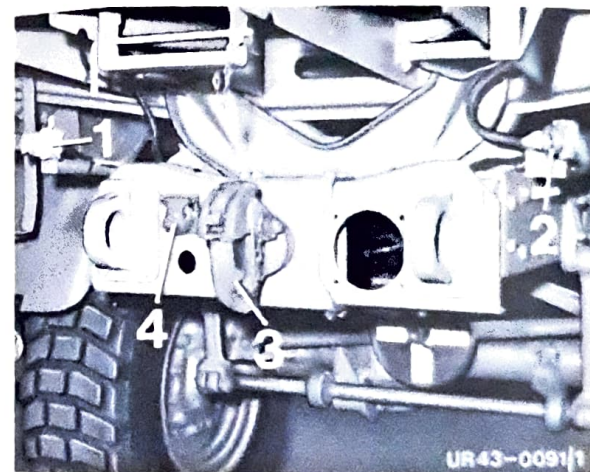
Hook-type trailer coupling  
To open raise latch bar



Coupling opened  
After closing insert (1)  
pin and fold



Chock under platform



Connecting trailer

- 1 Coupling head, brake (yellow)
- 2 Coupling head, supply (red)
- 3 Trailer coupling
- 4 Trailer socket

## Maintenance intervals



Complete all maintenance jobs in accordance with specified maintenance intervals.

In order to maintain the operation safety of the vehicle and to uphold the right to warranty claims, the work which we deem absolutely necessary must be carried out regularly and on time.

### General

#### 1. Maintenance according to fuel consumption, lts.

If fuel consumption is recorded maintenance can be executed according fuel consumption.

#### 2. Maintenance according to kilometres, km

If fuel consumption is not recorded maintenance must be executed on driven kilometres or on time.

#### 3. Maintenance according to time, months

Vehicles which has after a certain period have not reached fuel consumption or kilometre service then maintenance must be executed to space of time.

Maintenance schedule	Fuel consumption				
	lts.	or	km	or	Months
E 1	300	-	-	-	once
F 1	-	-	-	-	monthly
F 2 + F 1	-	-	-	-	6 months
F 3 + F 1 + F 2	2000	-	8000	-	12 months
F 4 + F 1 + F 2 + F 3	4000	-	16000	-	24 months


# 3 MAINTENANCE

Job Survey	E 1	F 1	F 2	F 3	F 4
<p>Change oil in engine, complete oil filter care</p> <p>Check oil level in transmission, correct</p> <p>Check oil level in pto transmission, correct</p> <p>Check oil level in axle drive and hub reduction of front and rear axle, correct</p> <p>Check oil level in steering, correct</p> <p>Check brake fluid level</p>	<p>1 to 4</p> <p>5, 6, 7</p> <p>8</p> <p>10, 11, 12</p> <p>13, 14</p> <p>15, 16</p>	<p>●</p>	<p>●</p> <p>●</p> <p>●</p> <p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p> <p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p> <p>●</p> <p>●</p>
<p>Change oil in transmission</p> <p>Change oil in pto transmission</p> <p>Change oil in axle drive and hub reduction</p> <p>Change oil in steering, replace oil filter element</p>	<p>5, 6, 7 (9)</p> <p>8</p> <p>10, 11, 12</p> <p>13, 14</p>	<p>●</p> <p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p>
<p>Lubricate joints on shaft from clutch to transmission</p> <p>Lubricate steering knuckle bearings</p> <p>Lubricate trailer coupling</p> <p>Lubricate pto shaft joints</p> <p>Lubricate intermediate shaft on engine</p> <p>Lubricate winch and shift knob right</p>	<p>18</p> <p>17</p> <p>20</p> <p>17</p> <p>19</p> <p>21</p>	<p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p> <p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p> <p>●</p> <p>●</p>	<p>●</p> <p>●</p> <p>●</p> <p>●</p> <p>●</p>





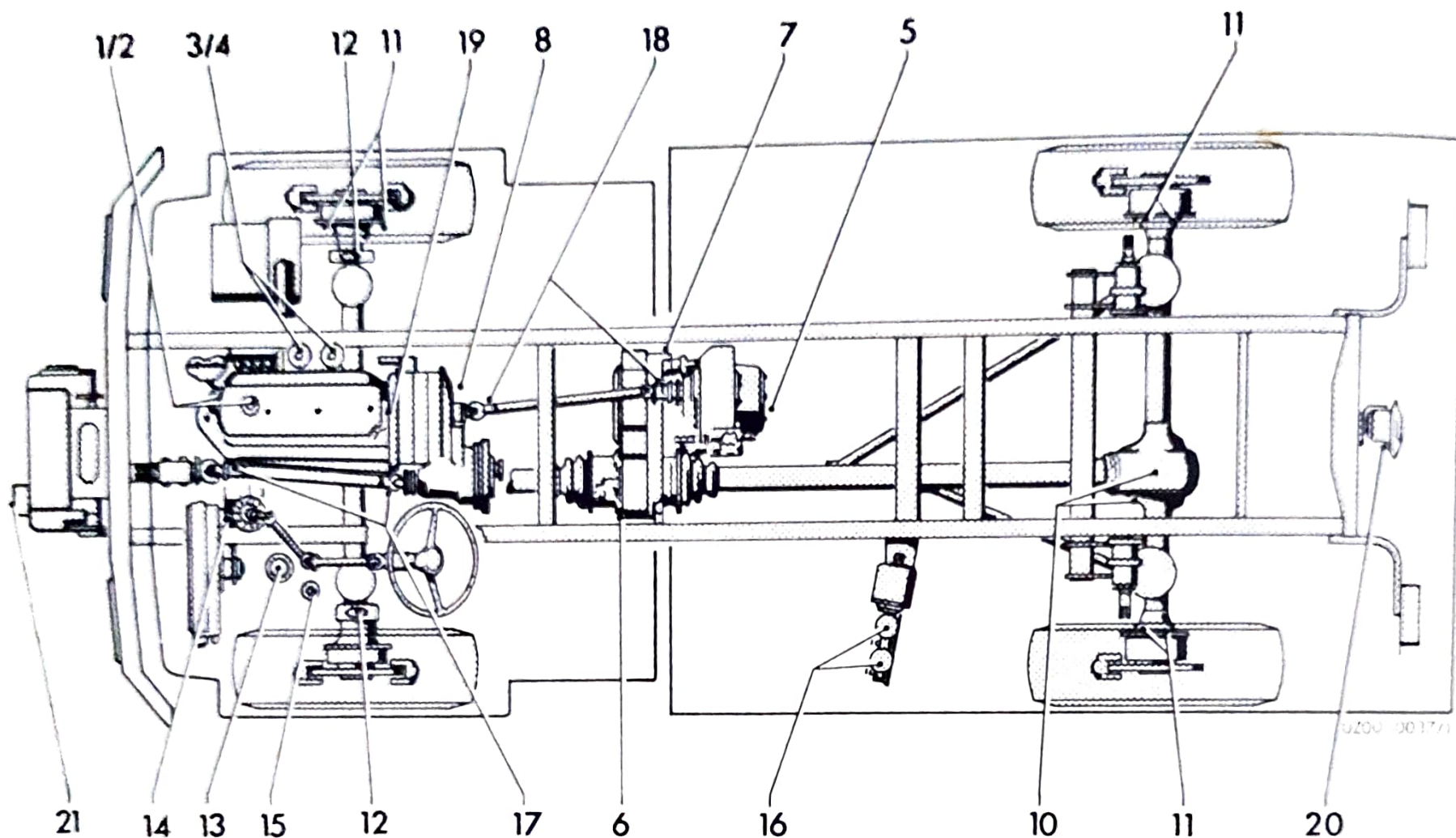
### 3 MAINTENANCE

Maintenance schedule		E1	F1	F2	F3	F4
Job survey 	Page	after 300 l	each -	after -	after 2000 l	after 4000 l
		-	-	-	8000 km	16000 km
		once	months	6 months	12 months	24 months
Tighten cylinder head nuts		●				
Check valve clearance, adjust		●				●
Clean fuel filter and felt filter element, replace if necessary, and bleed	29				●	●
Check V-belt, tighten	30	●		●	●	●
Check wheel nuts for fastening, tighten	32	●		●	●	●
Tighten air compressor and retighten head bolts	32	●				
Check brake lining thickness (visual inspection)	32			●	●	●
Complete battery care	22		●	●	●	●
Drain condensate from differential lock (U 1300 L)	33				●	●
Change brake fluid	27 (16)				●	●
Replace filter element in air cleaner	32					●
Replace engine vent filter <sup>1)</sup>	29					●
Change brake fluid in clutch system	27 (15)					●
Retighten control arms, strutbar and drive train connecting bolts of steering system		●		●	●	●
Replace filter element in heating and venting system	32				●	●

1) Observe hint on page 29

# 3 MAINTENANCE

## Lubrication chart



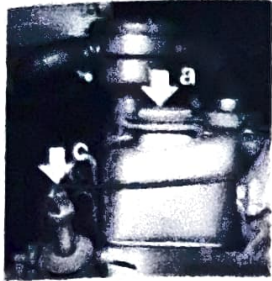


**Lubrication point survey**

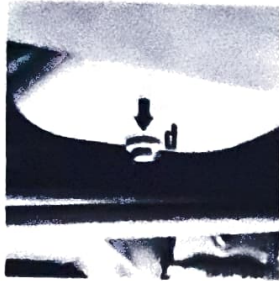
## Lubrication point survey

- a Add engine oil
- b Add gear oil
- c Check oil level
- d Drain oil

- e Lubricate with grease
- f Replace oil filter element
- i Check brake fluid
- k Add automatic transmission fluid (ATF)



1



2



3



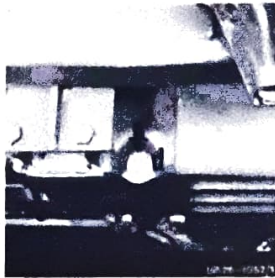
4



5



6



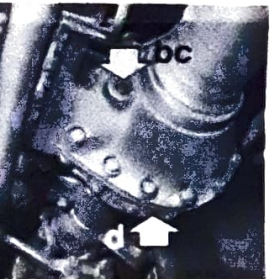
7



8



9



10



11



12



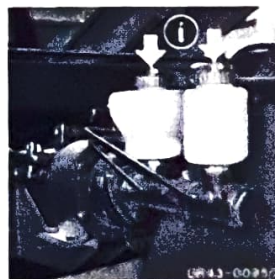
13



14



15



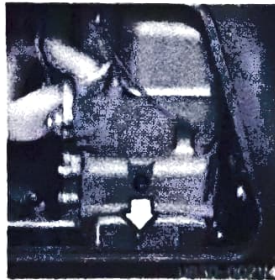
16



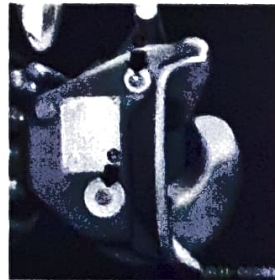
17



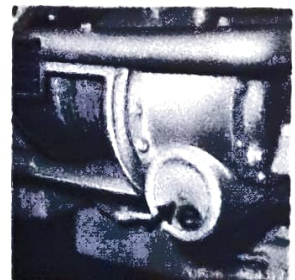
18



19



20



21

### 3 MAINTENANCE

---

#### Additional maintenance jobs

---

Daily

Check oil level in engine, top up.

---

Weekly

Check maintenance indicator of  
air cleaner, clean.

---

Fall inspection

Check anti-freeze in cooling  
water, top up.

---

Every 24 months

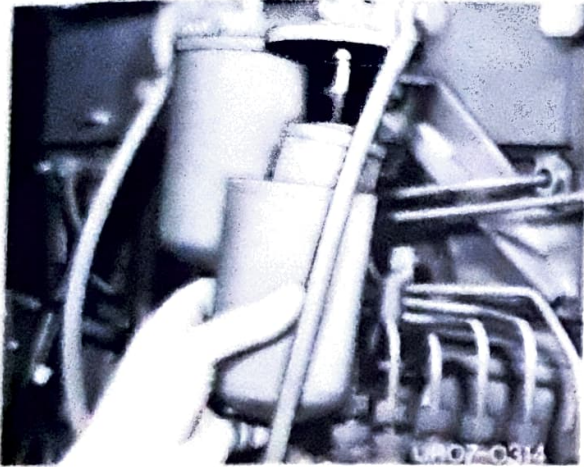
Check coolant hoses, replace  
if necessary.

Replace anti-freeze in cooling  
water.

---

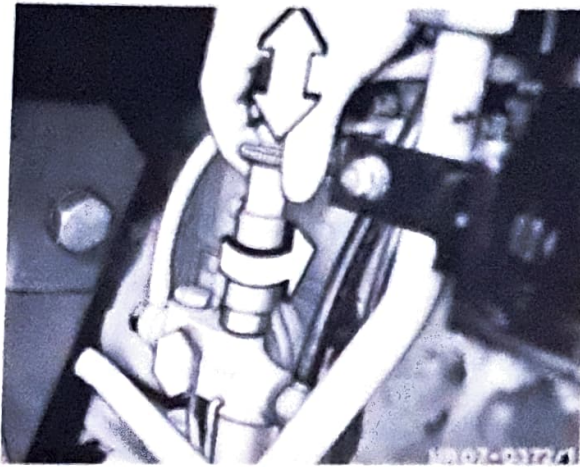
#### Some Maintenance jobs -

##### Clean fuel filter



Remove both filter bowls

##### Bleeding



Screw on fuel handpump  
an pump

##### Vent filter, engine



Vent filter, engine  
Replace filter each  
two years



Blow out fuel filter element  
with compressed air.  
Max. approx. 3 bar!



Vent fuel filter  
Open vent screw, pump until  
fuel flows out free of  
bubbles.

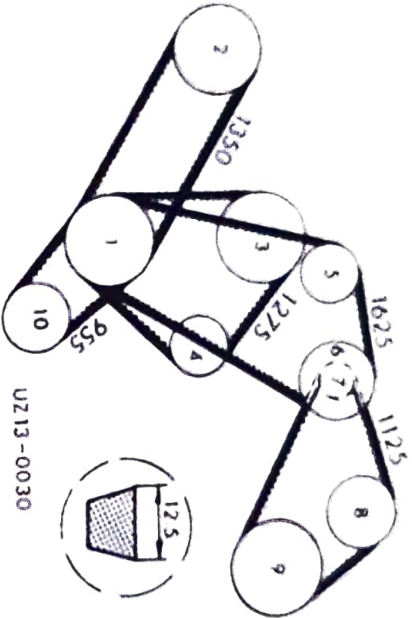
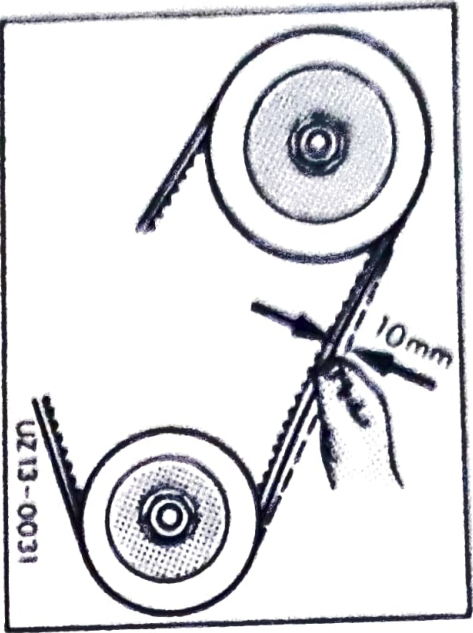
Hint:

Vent filter marked "E"  
replacing not to be  
necessary. **service-free!**

# 3 MAINTENANCE

## Tension V-belt

Tension V-belt so that it can be depressed about 10 mm with the thumb (depending on the length of V-belt). V-belts which are too tight or too loose are destroyed prematurely.



Dimensions in mm

- 1 Crankshaft
- 2 Air compressor
- 3 Coolant pump
- 4 Alternator
- 5 Tensioning roller
- 6/7 Intermediate bearing
- 8 Tensioning roller
- 9 Fan
- 10 Steering pump
- 11 Hydraulic pump



30 V-belts

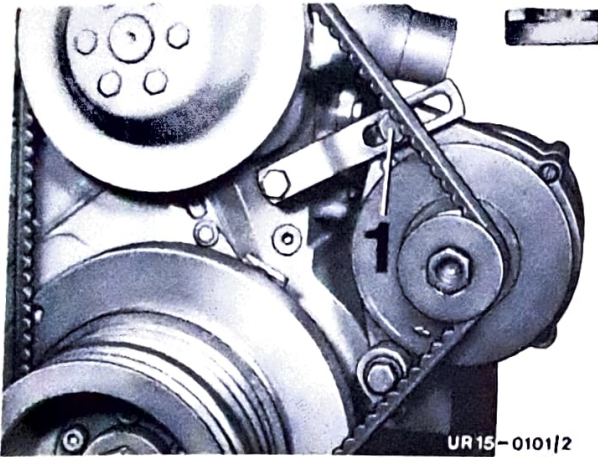


Checking fan drive tension by hand



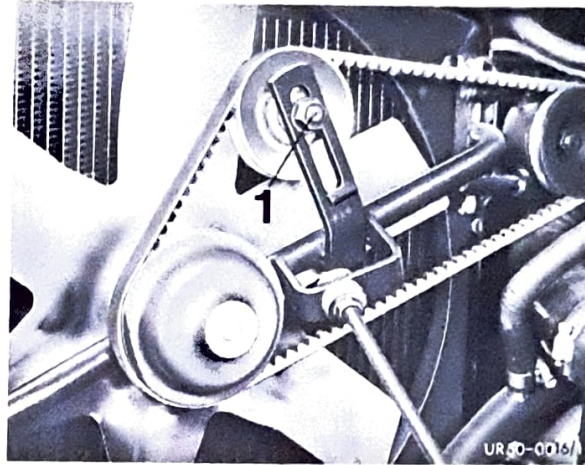
Adjust tensioning roller  
(Both arrows = basic adjustment)  
Release tension screws

## Tension V-belt



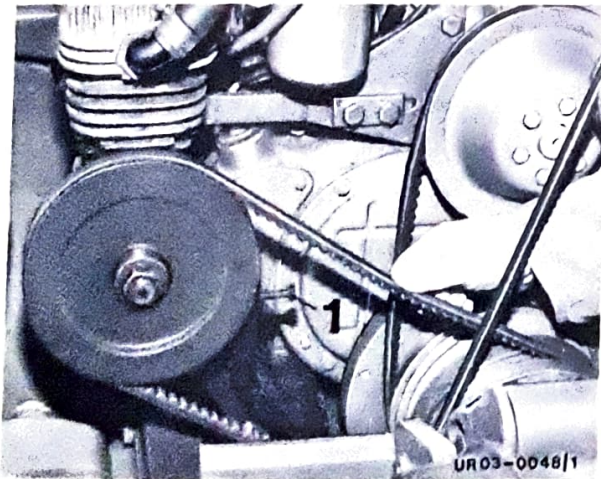
Alternator - coolant pump drive

1 Tensioning screw



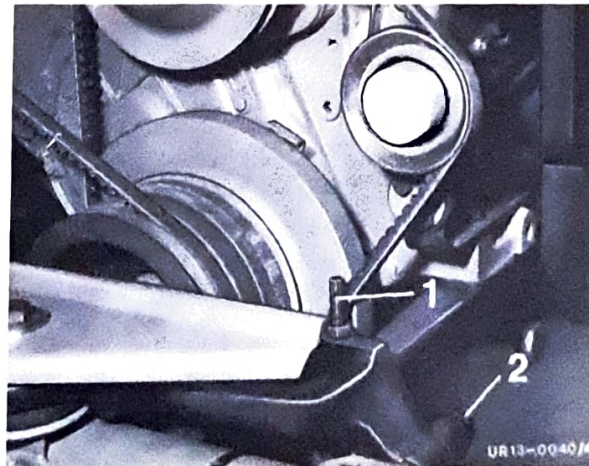
Fan drive and tensioning roller behind the radiator

1 Tensioning screw



Air compressor drive

1 Tensioning screw



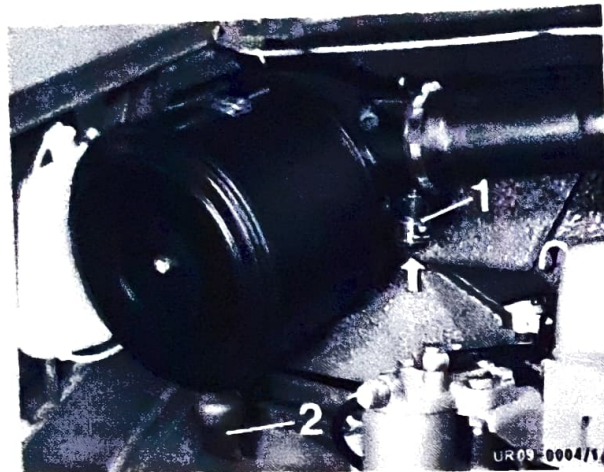
Steering pump drive

1 Tensioning screw  
2 Fastening screw



### 3 MAINTENANCE

#### Clean air filter



Dry air filter

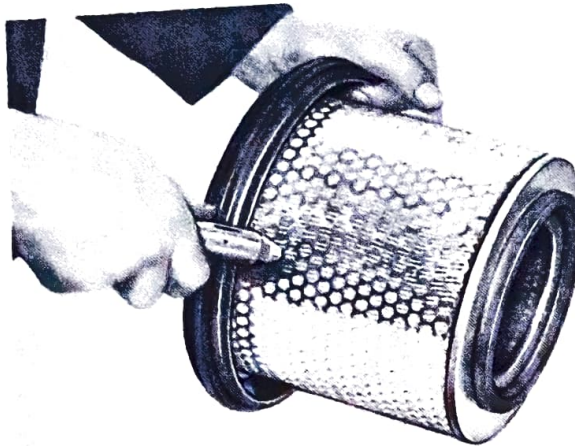
- 1 Maintenance indicator
- 2 Dust discharge valve

**Note:** Check **weekly**, under severe dust conditions **daily**.

**Only clean if maintenance indicator showing (red colored area)!**

Afterwards again disengage maintenance indicator, press

32 knob!



Blowing-out air filter paper element

Compressed air max. 5 bar

**Important!**

**Never run engine without air filter element.**

**Replace after cleaning five times, however, at least every 2 years!**

#### Filter element of venting system

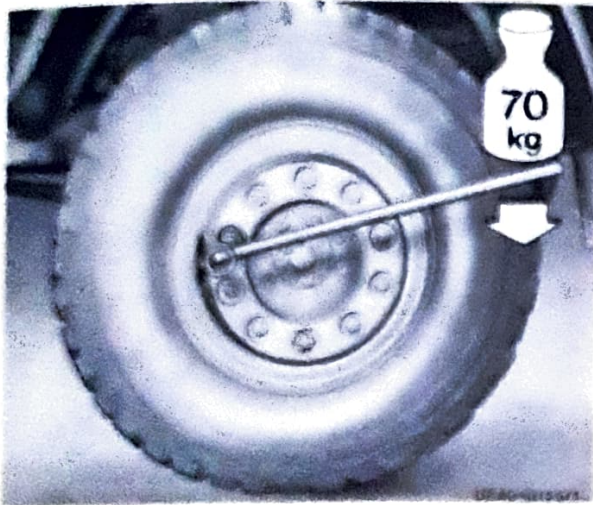


Replacing filter element

- 1 Filter element
- 2 Venting grille

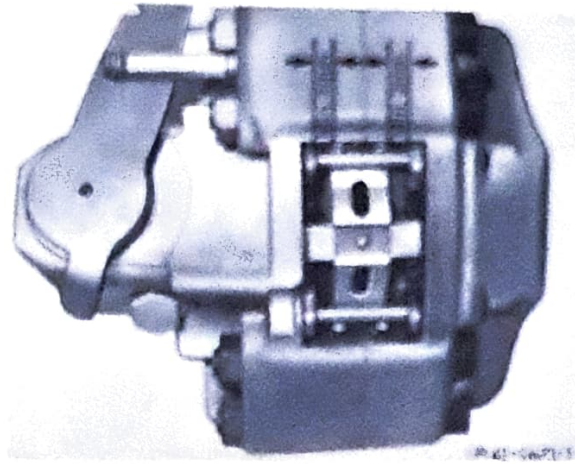
If required, but at least once a year, unscrew venting grille and replace filter element.

#### Check wheel nuts



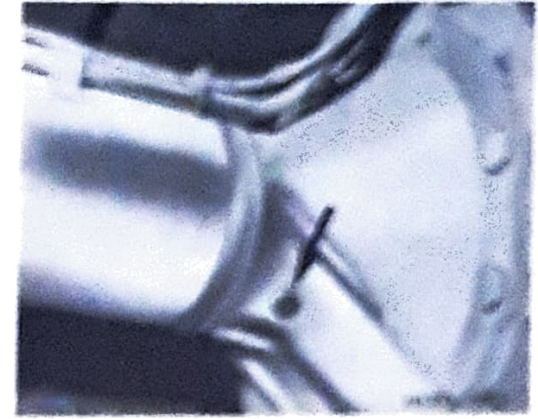
Check wheel nuts for tight seat 400 Nm (40 kpm)

#### Check brake pads



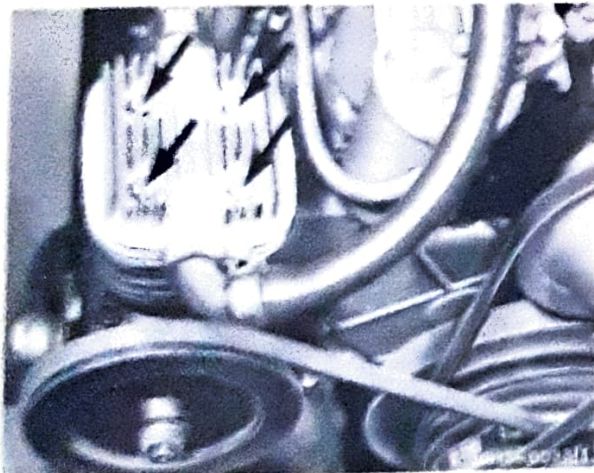
Lining thickness at least 2 mm

#### Differential lock if 1300 G

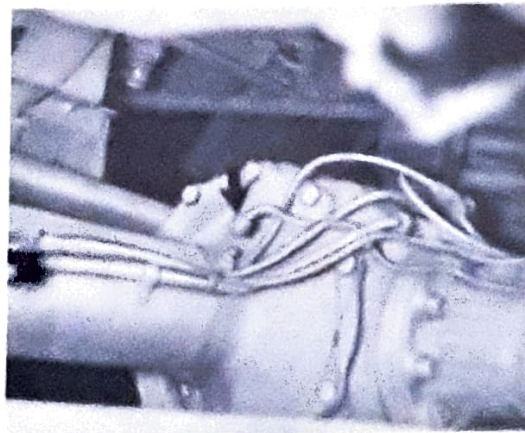


Drain condensate, before filling anti-corrosion oil

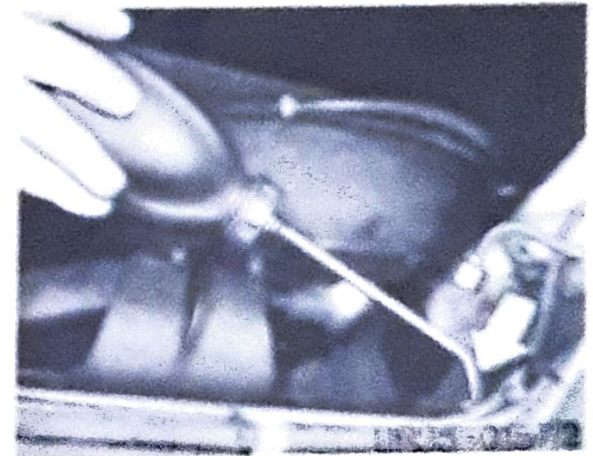
#### Air compressor



Tighten air compressor, cylinder head bolts to 35 Nm (3,5 kpm)



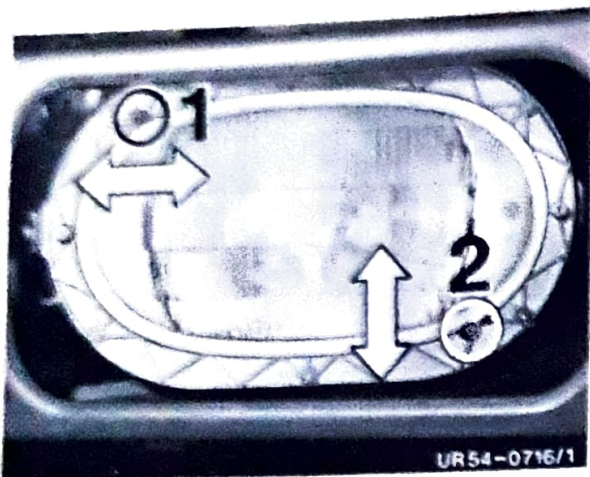
Unscrew pipe on front and rear axle housing



Fill in approx. 1 to 2 cm anti-corrosion oil

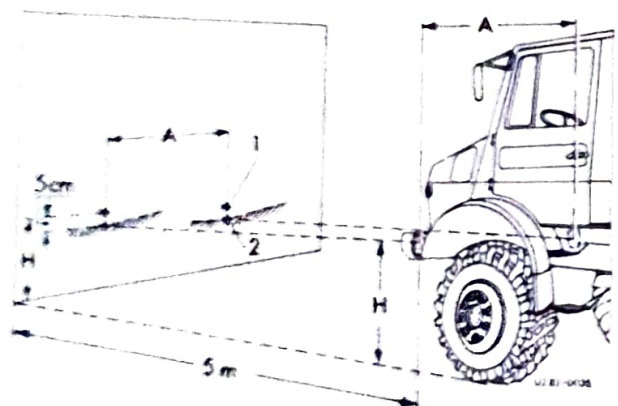
# 4 PRACTICAL ADVICE

## Adjusting headlights



Adjust screws of water-tight headlights

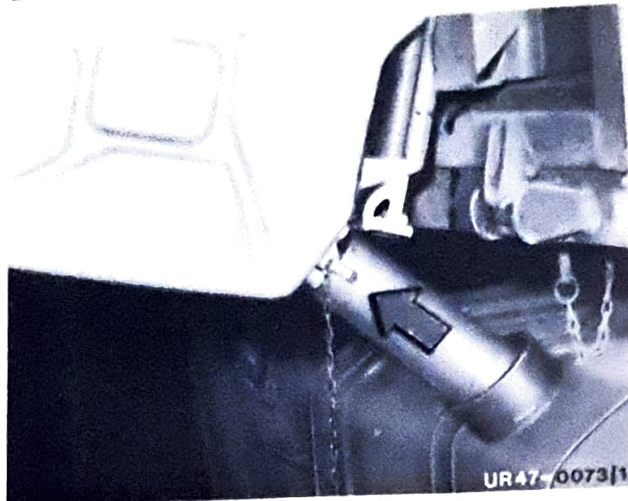
- 1 Horizontal adjustment
- 2 Vertical adjustment



## Adjusting headlights

- 1 Main beam middle
- 2 Low beam middle
- A Headlight center spacing
- H Headlight center height

## Filling with fuel

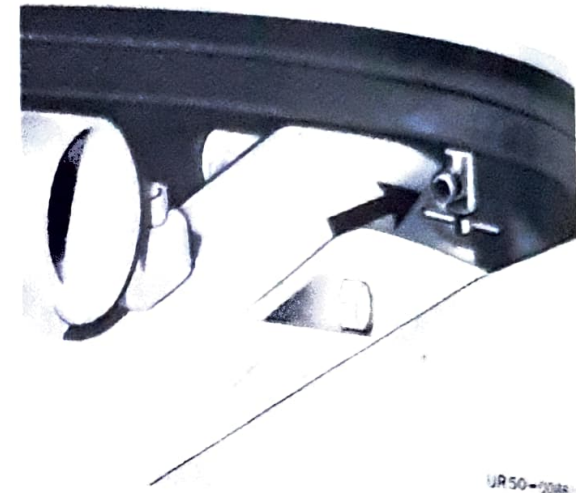


Withdraw and turn filler pipe

### Important!

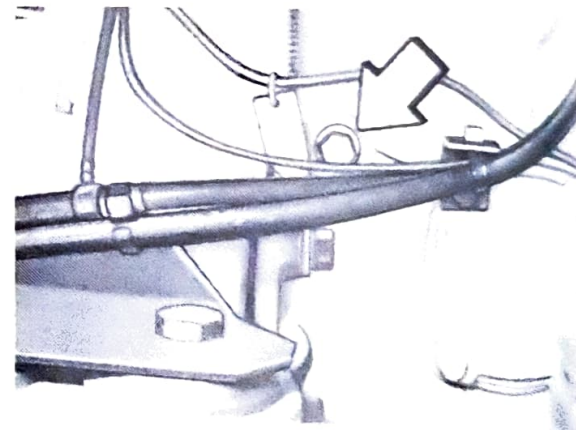
Never fill with fuel from a container without a strainer.

## Draining coolant



Drain valve on radiator

Collect coolant in a container, because of antifreeze factor up to  $-25^{\circ}\text{C}$ !



Drain plug on engine

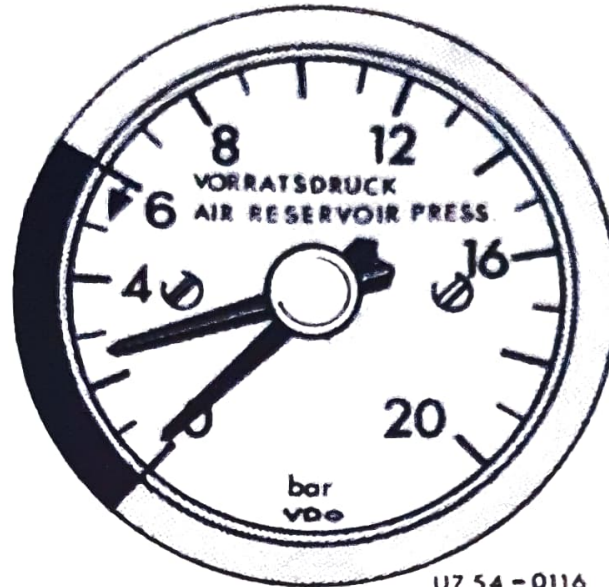
Checking tire pressure



UR40-0121/1

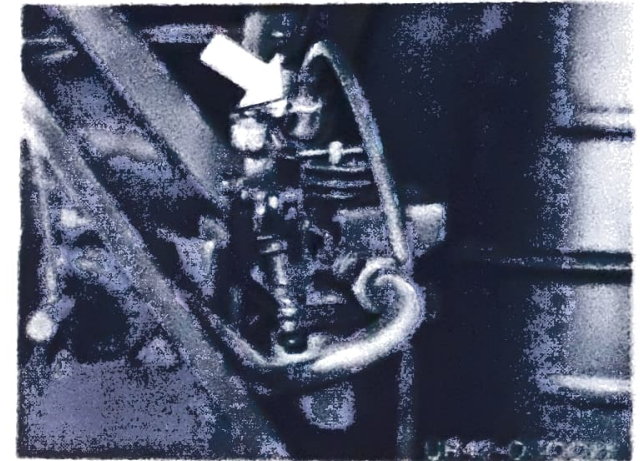
1 Check tire pressure

Filling tires



UZ 54 - 0116

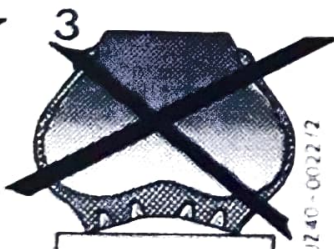
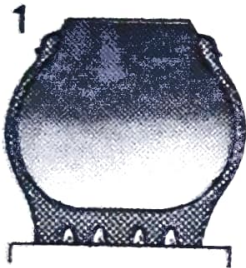
Reduce to 6 bar to inflate tires



UR40-0120/1

Connect tire inflating hose at pressure regulator

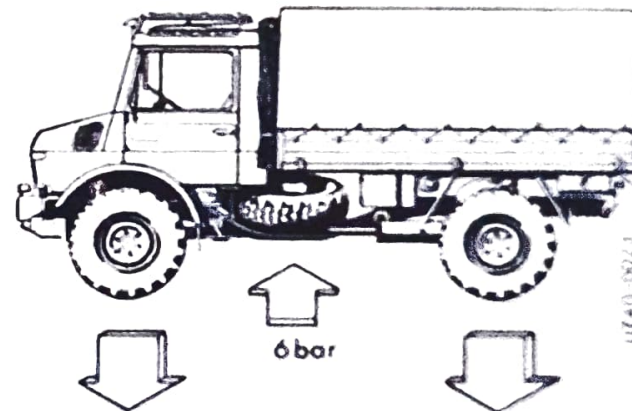
When inflating tires run engine!



UZ40-0022/2

- 1 Normal tire pressure
- 2 Increased tire pressure \*
- 3 Reduced tire pressure \*

\* Tire wear!



UF40-0023

Tires	Front	Rear	Type
12,5R20 XL	4,0 bar	4,0 bar	U 1300 L
13,00-20 XL	5,0 bar	5,0 bar	U 1700 L

Note: Minimum tire pressure in cross country driving 1,5 bar

## 4 PRACTICAL ADVICE

### Wheels - Changing Tires

Change tires at least every 10000 km.

#### Note direction of tread!

Tires are installed with opposed tread direction, thereby obtaining improved steering capability and quieter driving.



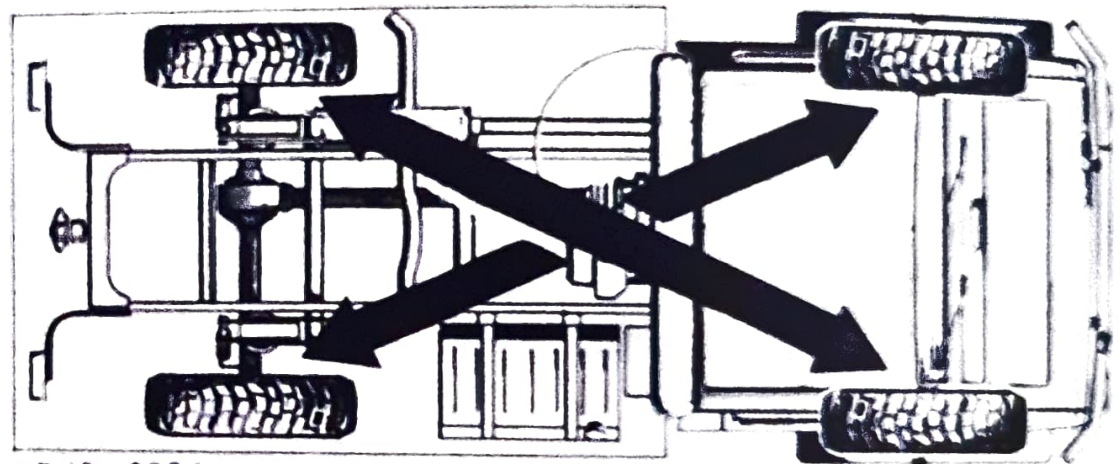
UNIMOG with tires  
Michelin pilot XL  
Tread installed in opposed  
direction



#### Important

Tighten wheel nuts on new vehicles and following wheel changes after a distance of approx. 40 to 60 km!

Tightening torque 400 Nm

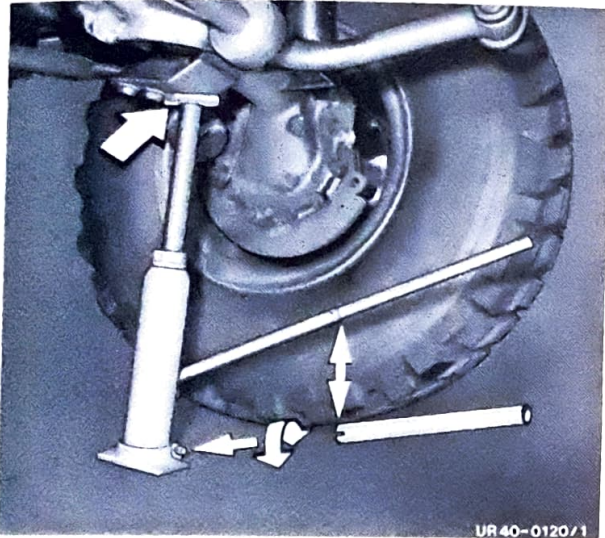


UZ 40 - 0024

Only change tires crosswise!

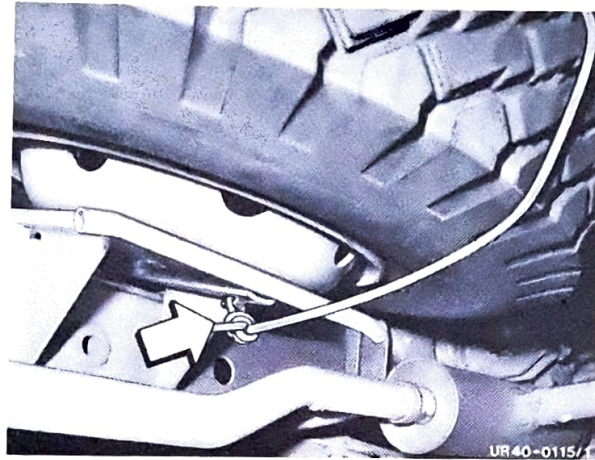
Spare wheel - wheel change

Fitting and removing spare wheel U 1700 L

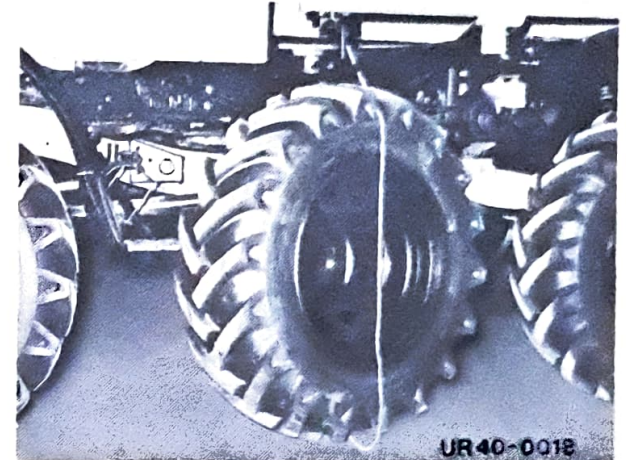


Jack 10 t

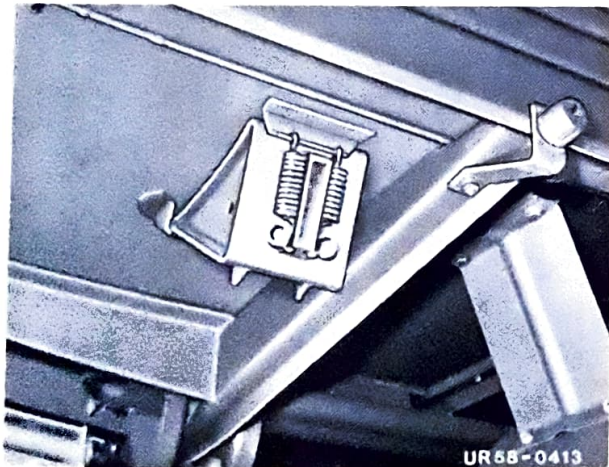
Only position at end of axle tube!



Attach rope on hook under bracket



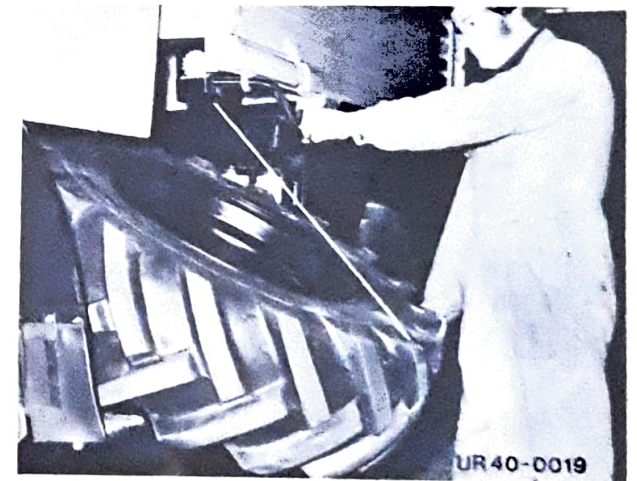
Run rope across center of wheel



Chocks under platform



Release spare wheel and lower with crank



Raise and fasten spare wheel

# 4 PRACTICAL ADVICE

## Platform

Centre bench  
for 8 persons (U 1300 L)  
for 16 persons (U 1700 L)



Centre bench installed

- 1 Turnbuckle
- 2 Chain tightener

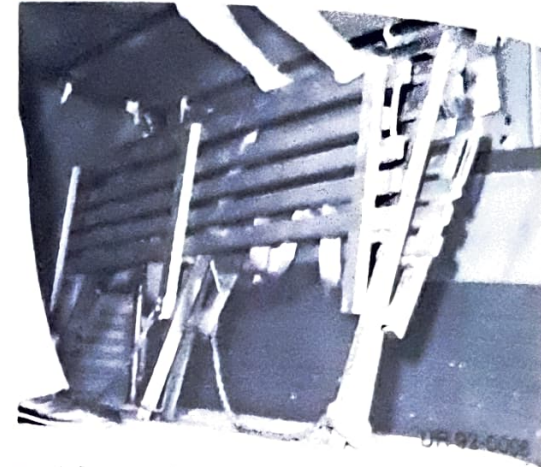


38 Each seat belt must be used for 2 persons

## Centre bench stowing away



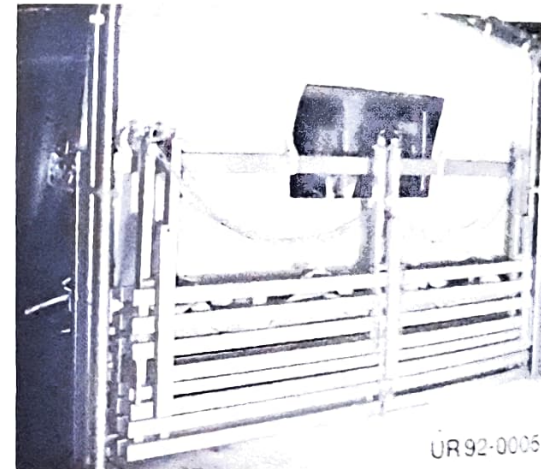
Open turnbuckle



Fold seat upwards



Fold seat upwards  
Lift bench on one side first



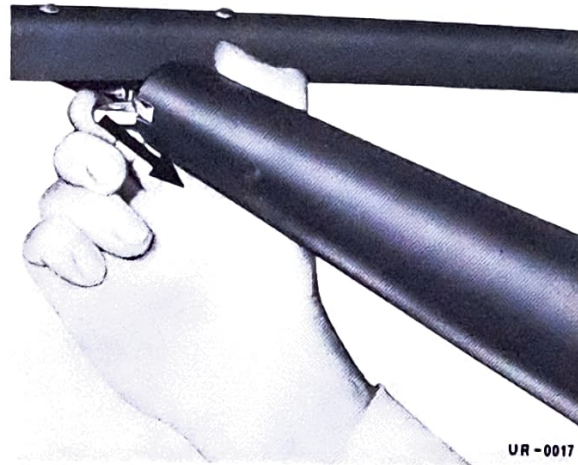
Bench stowed on front  
of platform

Platform

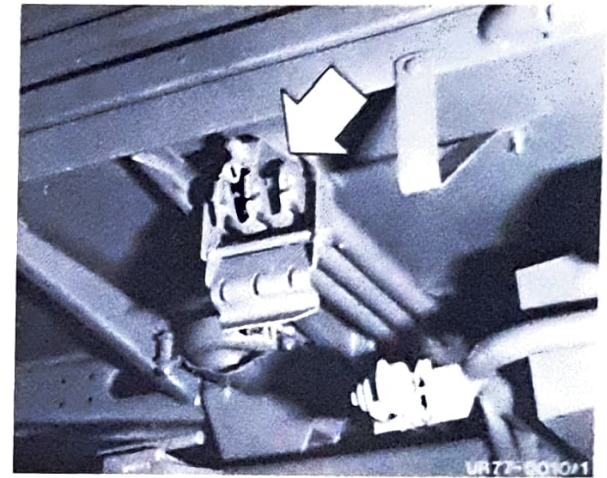


Insert tensioning chain in platform hole

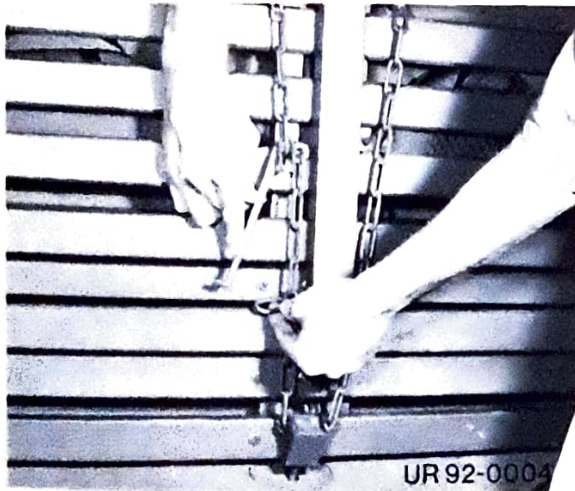
Stake to be stowed



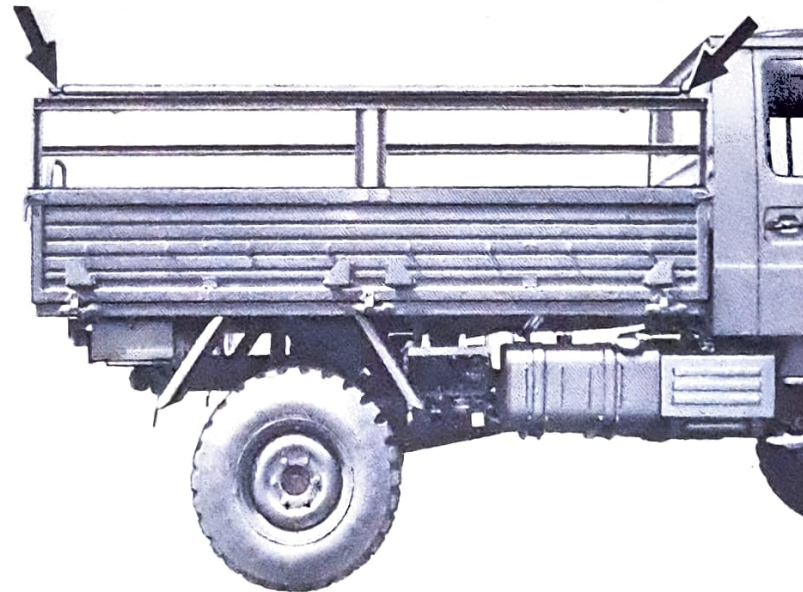
Unlock stake



Three stakes stowed in bracket under platform



Fasten bench seat with turnbuckle



Two stakes to be fitted on the extension of side boards



## 4 PRACTICAL ADVICE

### Cable winch

The winch is only to be used for recovery purpose and not for lifting or lowering loads.

### Roll-off cable

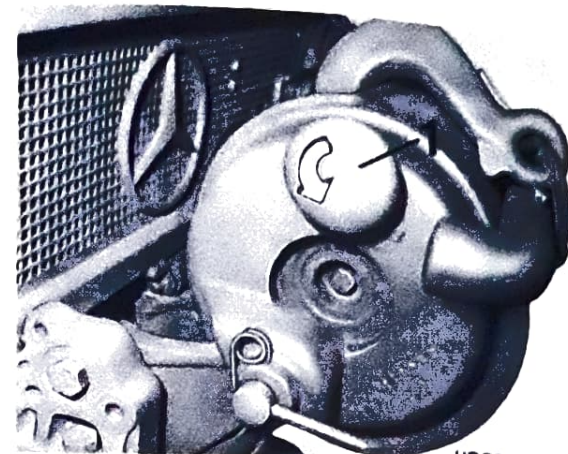
Loose friction (1) brake as that the cable drum remains lighth braked.

Pull cable outwards and fasten on appropriate place.

Brake lever must be in vertical position, i.e. the band brake is functioning, pos. a.

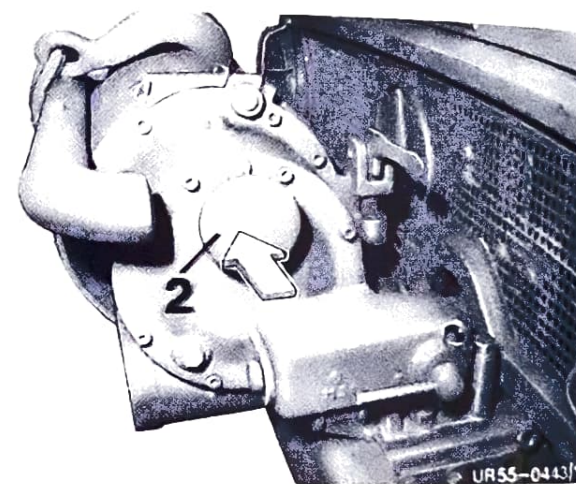
Remove safety spring and push-in coupling knob. Winch is engaged.

Actuate clutch, engage Pto, release clutch pedal slowly and accelerate.



UR55-0448/1

Loosen friction brake (1)  
pull cable outwards



UR55-0443/1

Engage cable winch push  
bottom coupling knob (2)

### Caution

With winch in operation, do not leave driver's cab.

A second person should guide and instruct the operator on all recovery procedures.

### Danger!

To stop winch, actuate clutch pedal again and disengage PTO shift lever.

### Roll-off cable

Loosen band brake (3) slowly, pos. (b).

### Caution!

The hand must remain on the brake lever.

Bring lever back into vertical position, pos. (a).

### Disengage winch.

### Slacken cable

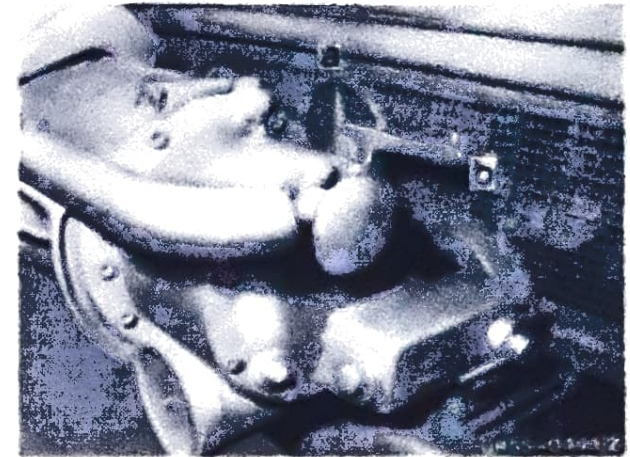
Loosen band brake (3), pos. (b).

Move cable up and down to relieve tension. After procedure disengage winch - pull out coupling knob (2).

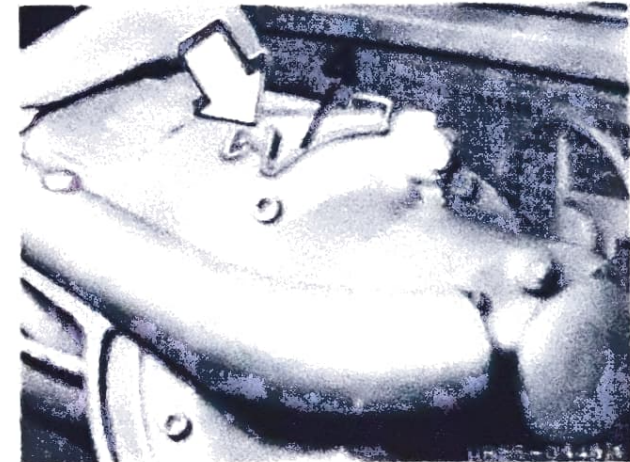
### Return motion lock:

A mechanical lock to hold winch drum in a certain position.

Required e.g. for pulling or recovering on other vehicle with the winch cable.



- 3 Band brake
- a Brake position
- b Loosening position



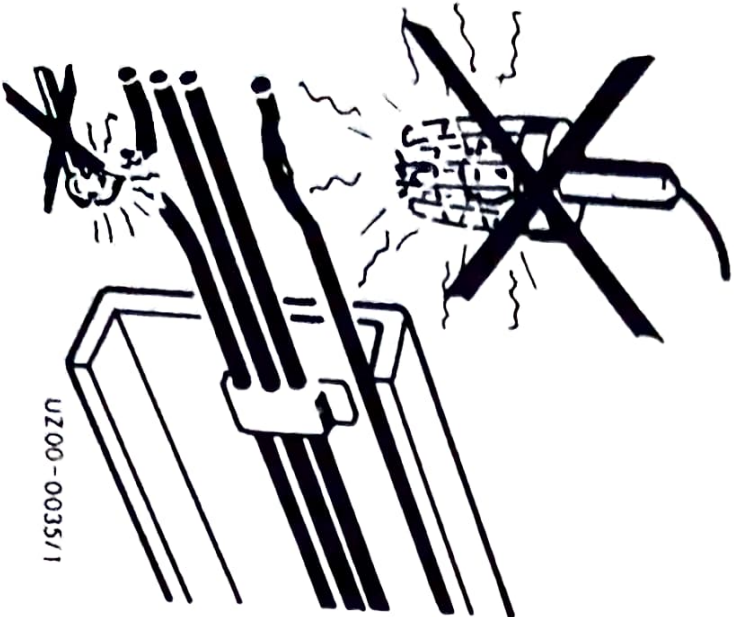
4 Reverse locking lever

# 4 PRACTICAL ADVICE

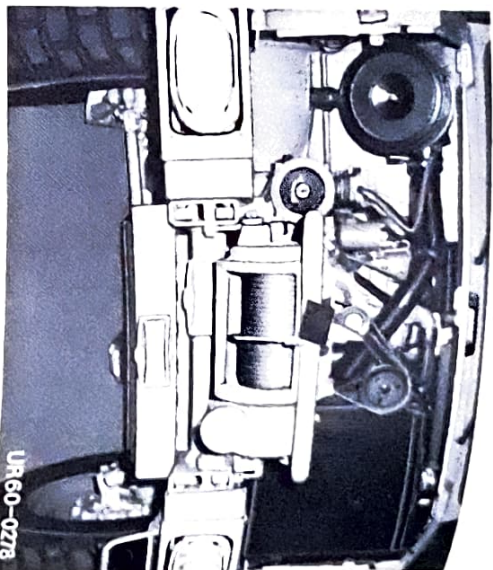
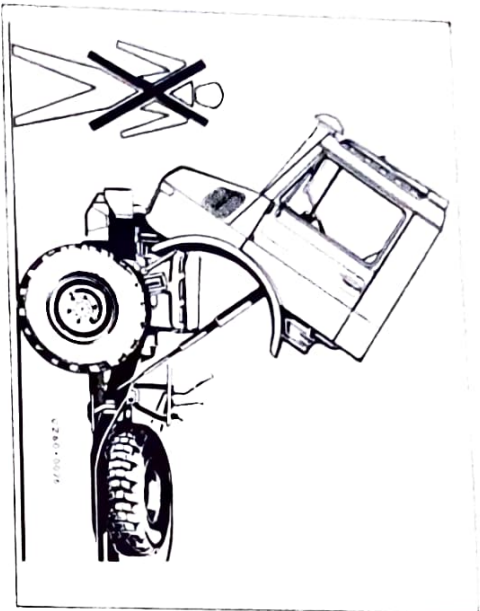
Tilting driver's cab

**Safety regulations!**  
Keep clear of cab fore and aft when cab tilted!

Close doors before tilting cab!



UZ00-0035/1



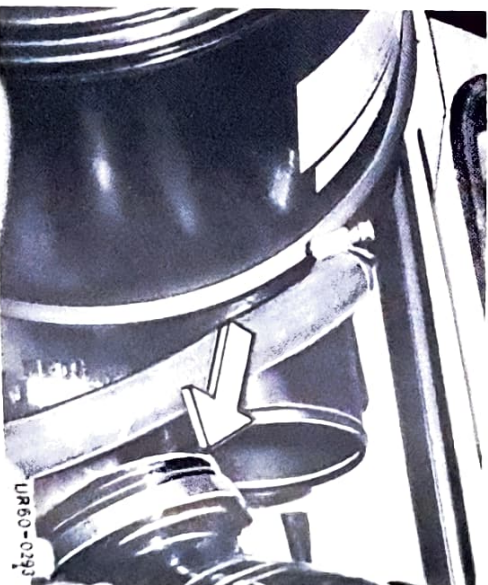
UR60-0278

2 Before tilting, remove front grille and engine hood. Set wheels in straight-forward direction.



UR30-0304/1

1 Locating pin (1) for telescopic cylinder

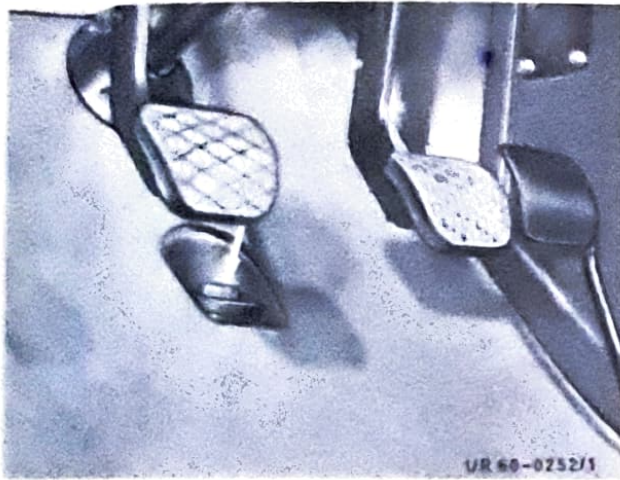


UR60-0293

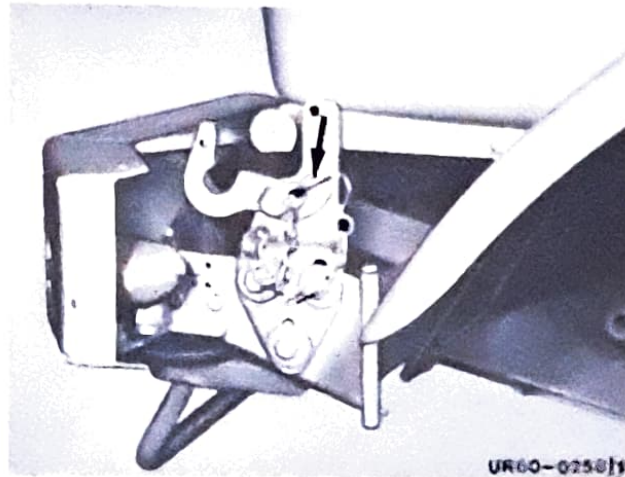
3 Release intake hose between engine and air cleaner

Caution when repairing - 42 plastic cables!

## Tilting driver's cab



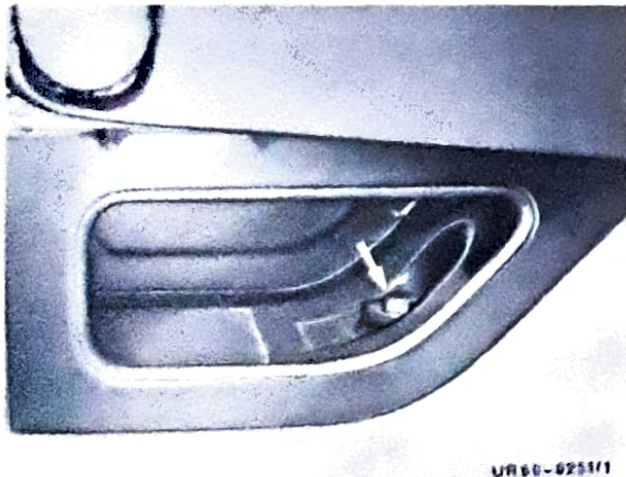
4 Unscrew mounting screws (2) of driver's cab front



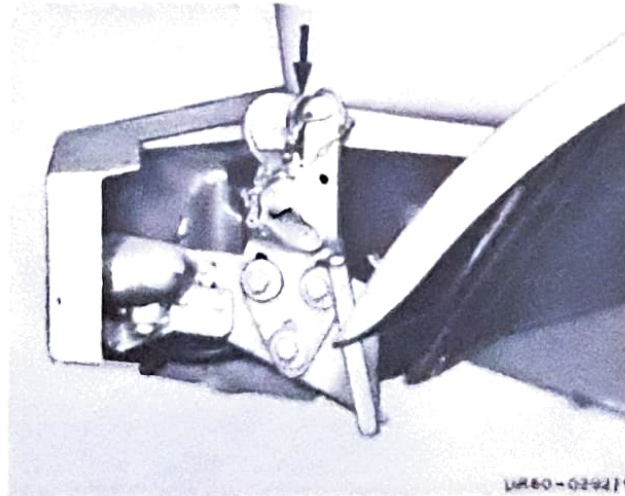
6 Unlock tilting device right and left



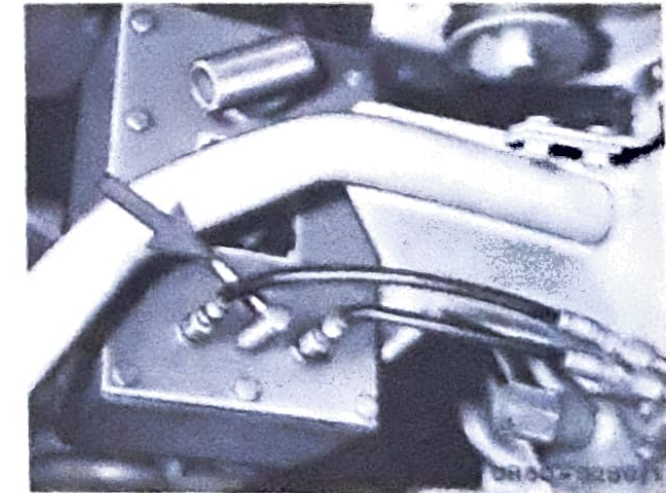
8 Close lock valve with pump on cylinder (turn right)



5 Unscrew mounting screws (2) of driver's cab rear

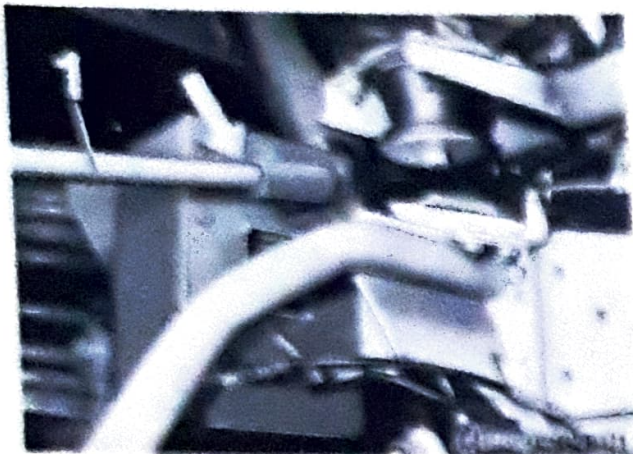


7 Turn tilting device upwards, lock and secure

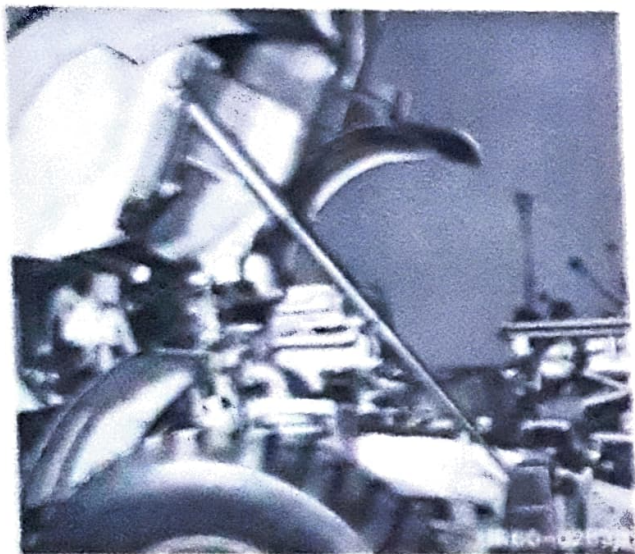


9 Control lever in position lift "Heben"

## 4 PRACTICAL ADVICE



10 Insert handle in pump socket (1)  
Pump cab upwards



11 Driver's cab in end position

### Lowering driver's cab



Lowering the driver's cab is also executed by pumping. The locking valve (2) may not be opened.

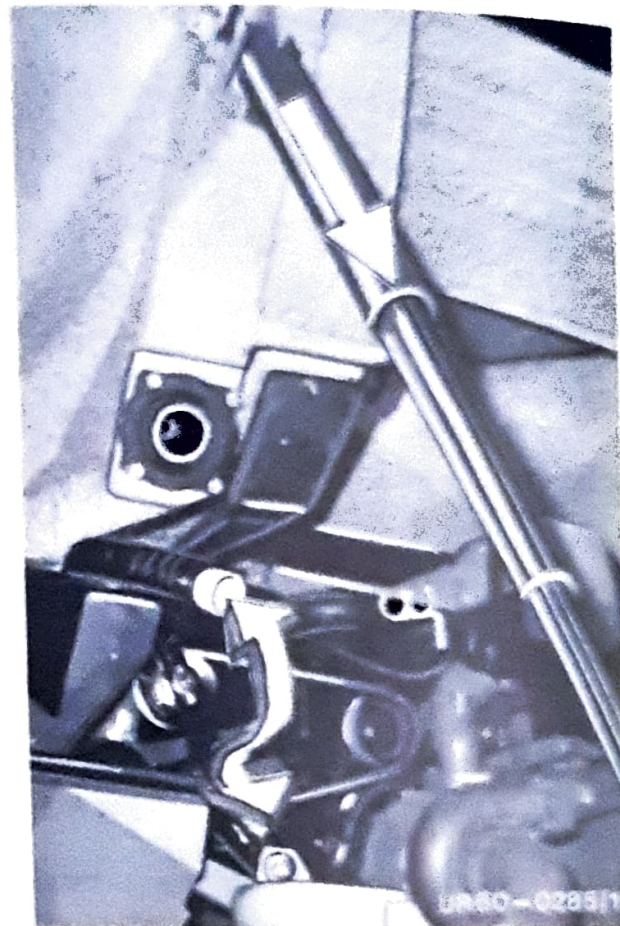
**Risk of accident!**



Set control lever (1) to position down ("Senken"). Open lock valve (2) after lowering the driver's cab (turn left).

### Important!

Valve must always be open when driver's cab is in normal position in order to maintain the necessary pressure compensation in twisting.



Insert steering shaft into sliding sleeve when lowering the cab, in doing so observe punch markings.

# 5 TROUBLE SHOOTING

## Fuel system

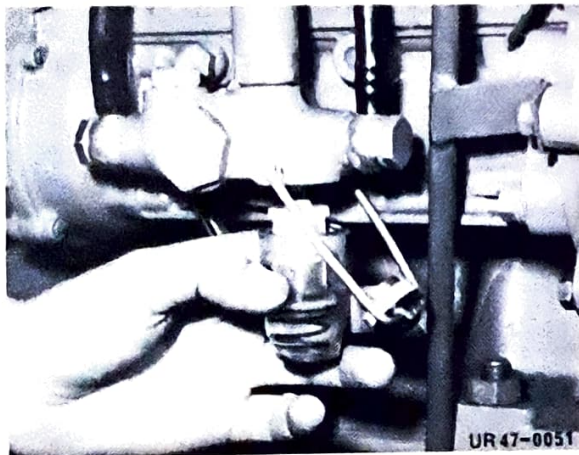
Engine does not start

Engine fails

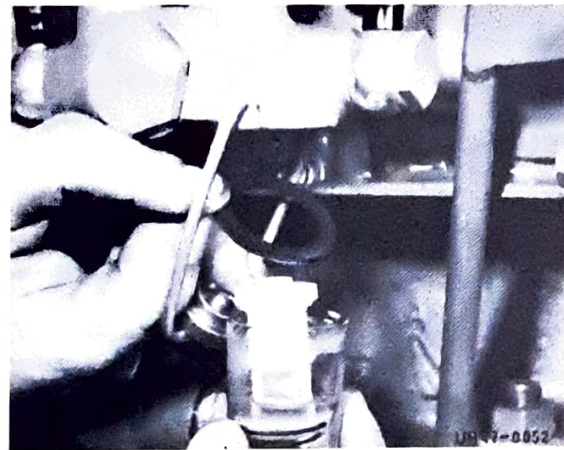
Possible fault

No fuel

Prefilter dirty

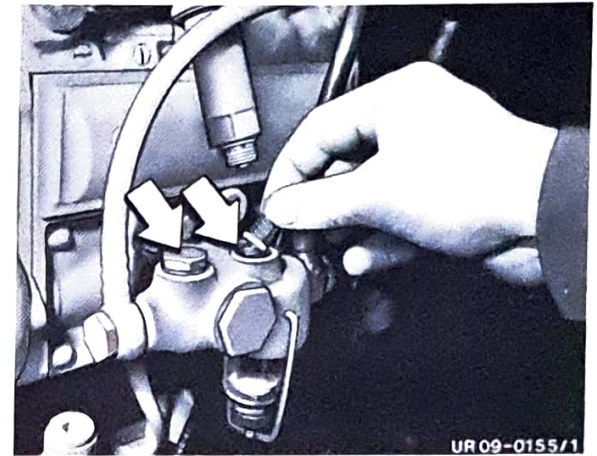


Remove filter and clean element

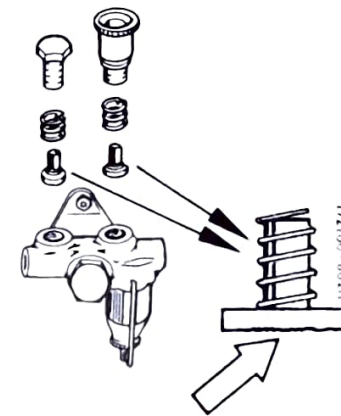


Check gasket, replace!

Dirty valves



Remove valves



Check valves, clean underside and smoothen

## 5 TROUBLE SHOOTING

### Compressed air system

No compressed air

No supply pressure

Possible fault

System leaking

No air compressor delivery

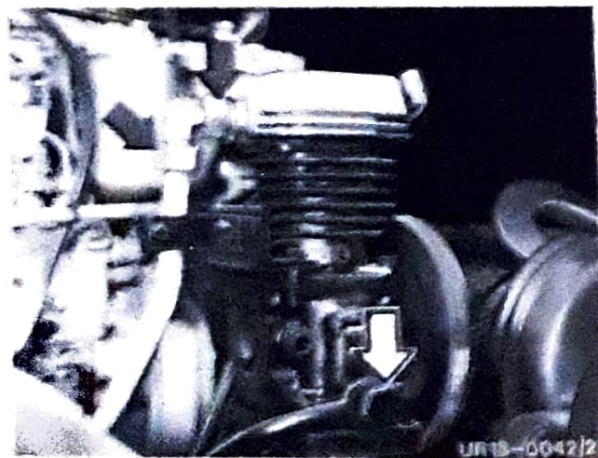
### Wheels - Front axle

High tire wear

Uneven tire wear

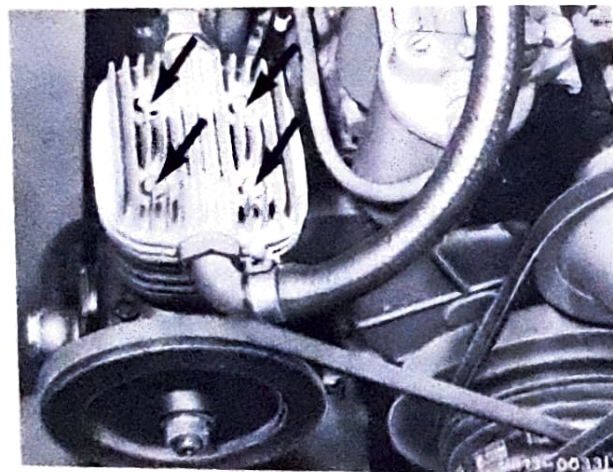
Possible fault

Toe-out wrongly adjusted  
Tire pressure too high  
or too low  
Tie rod bend



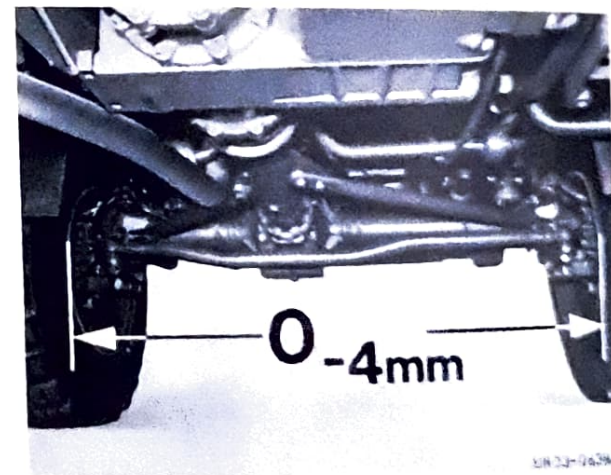
Air pressure lines

- Connections
- 46 - Tighten connection



Tighten V-belt

Tighten cylinder head



Adjusting track

Perm. track 0 to -4 mm  
(toe-out)

### Emergency release of spring-loaded cylinders



#### Caution when manoeuvring the vehicle!

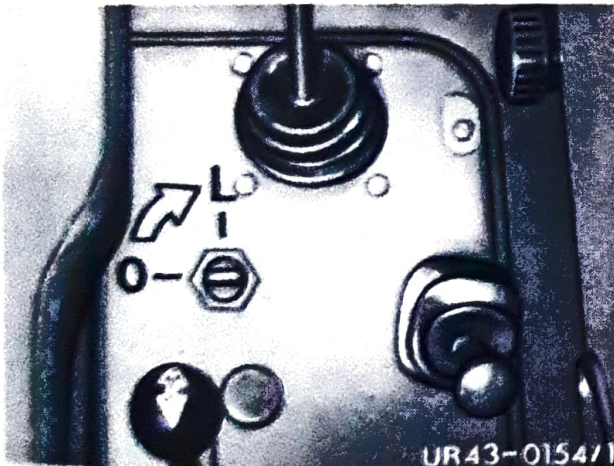
The vehicle cannot be braked without compressed-air supply.

#### Operational instruction for spring-loaded cylinder

The spring-loaded brake cylinder brakes with spring force and releases with compressed air!

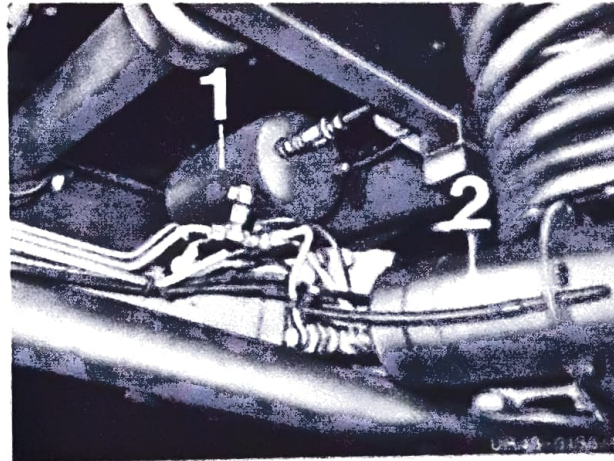
In case of defective air-pressure system - leakage, defective compressor or defective engine - the vehicle can be towed for repair. The spring loaded parking brake cylinder can be released through a separate reservoir.

Turn knob into "L" position and hold - spring loaded cylinder remains in released position.



Shift valve for emergency system

- O Off
- L Release position




Emergency release of parking brake


- 1 Compressed-air reservoir
- 2 Spring-loaded cylinder at rear axle, left side



# 5 TROUBLE SHOOTING

## Towing

 When towing leave engine running, if possible, so that the steering is operating and the brake system is supplied with compressed air.

 Max. towing speed is 40 km/h.

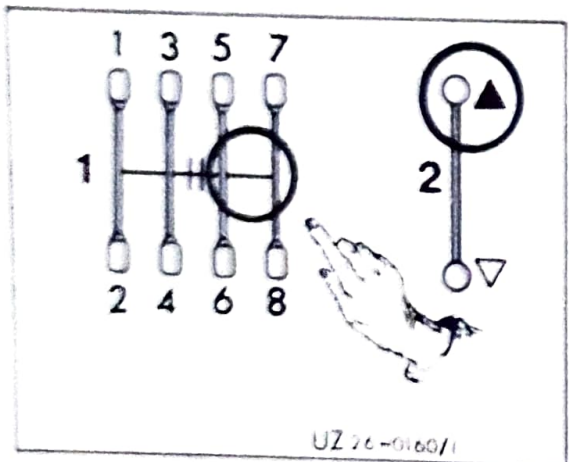
### Important note:

Do not tow or push with battery disconnected!  
Alternator damage.

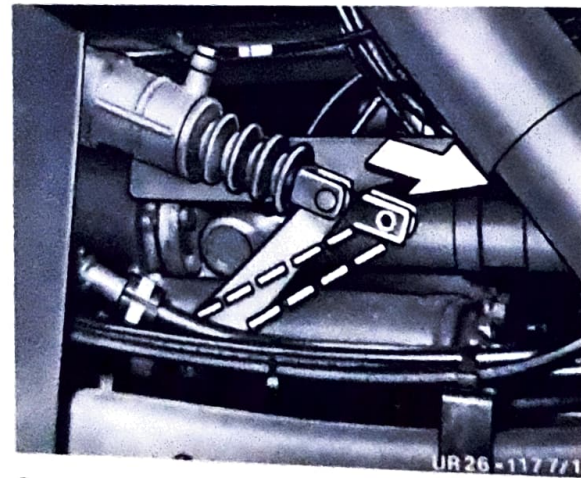
To avoid transmission damage

**Important, when vehicle has no compressed air note:**

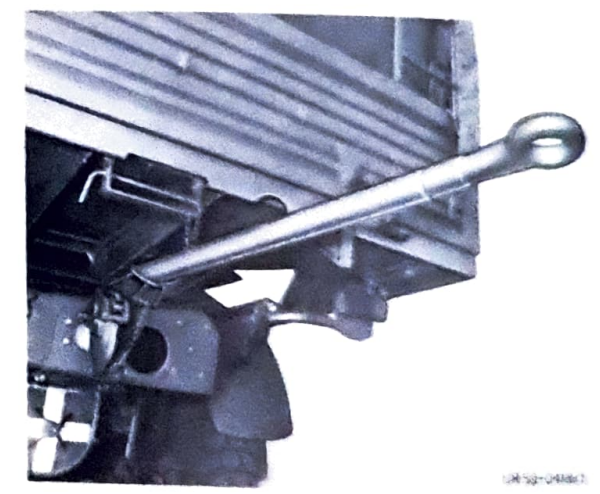
**The vehicle may only be towed with towbar.**



Observe gear position when towing!



Gear lever must be positioned forward, if necessary shift with vehicle tool kit (extension-rod)



Withdraw towbar from under platform

## Electrical system

## Cable connections

### Lighting

Lighting defective

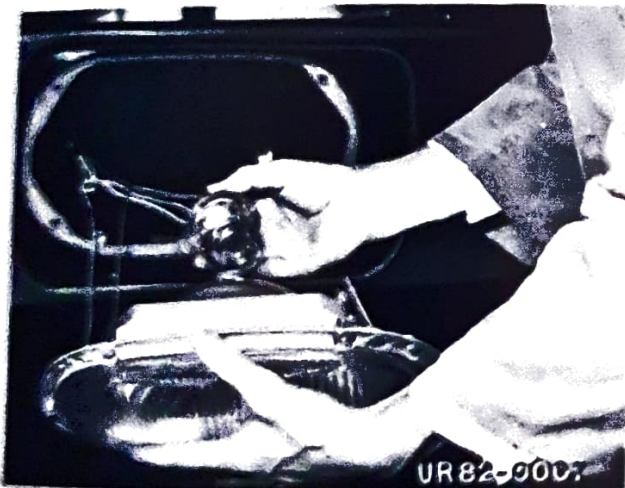
### Possible fault

Fuse blown due to

- Short circuit
- Loose contact

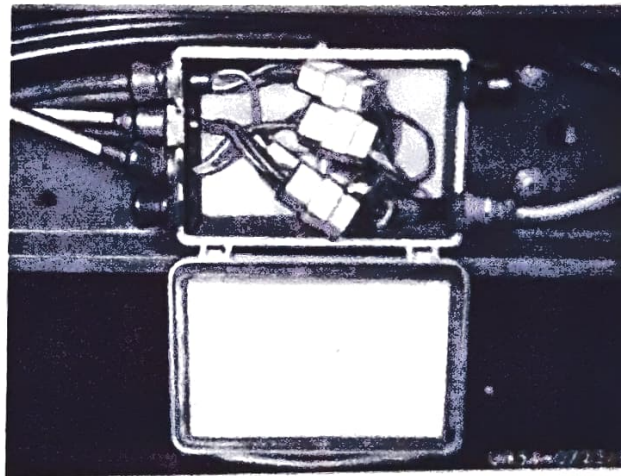
Bulb defective

Corrosion at cable connector  
or other connections



Change bulb

Large bulb 55/50 W  
Small bulb 4 W

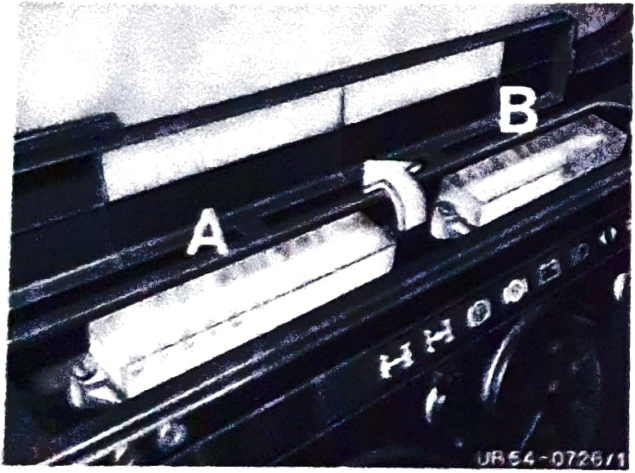
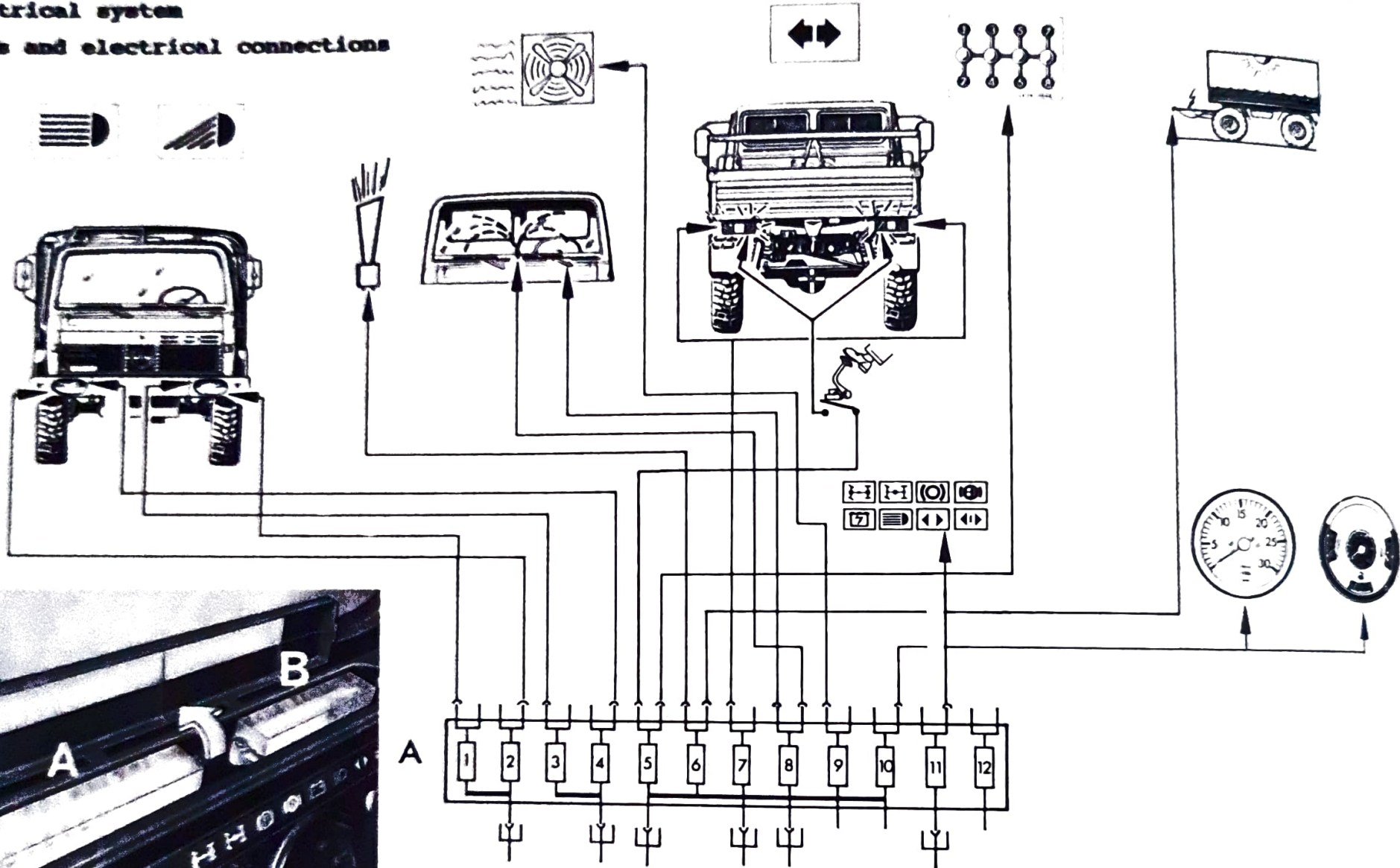


Check cable connector on  
frame

# 5 TROUBLE SHOOTING

## Electrical system

### Fuses and electrical connections

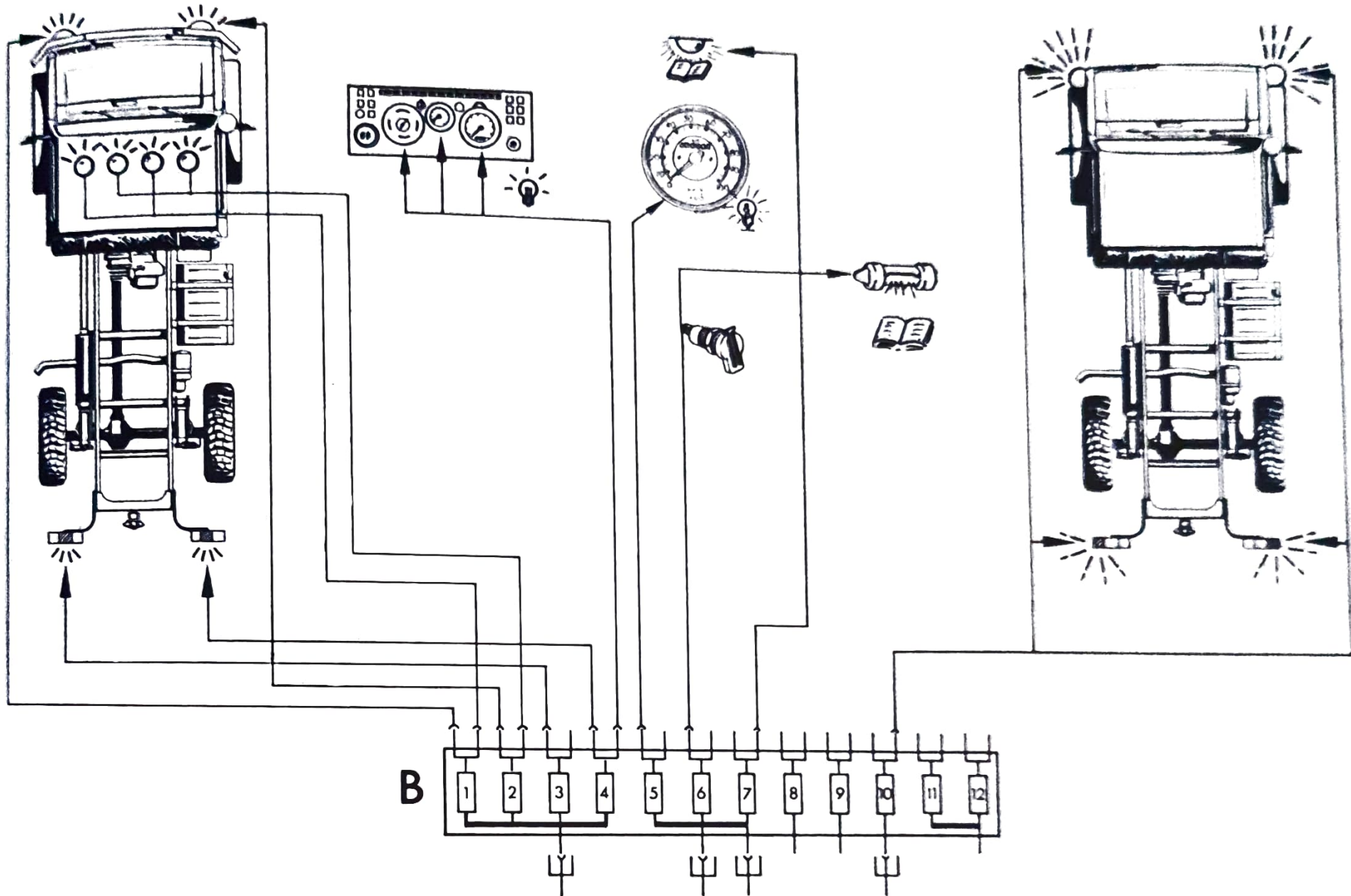


A

Fuse box left A

UZ54-0136

50 Open fuse boxes  
Remove plastic cover



Fuse box right B

UZ54-0137

## 6 OPERATING MATERIALS

### Filling capacities

Assembly or unit	Operating material	SAE class	Season / ambient temperature	Capacity in liters	
				U 1300 L	U 1700 L
Engine Oil filter	Engine oil HD *	30 <sup>2)</sup> 40 <sup>2)</sup>	all seasons summer	14,5 1,5	15 in oil filter 2 * 1,0
Transmission with power take-off (special version)	Engine oil HD	30 <sup>2)</sup> 20 W 20	all seasons winter	10,5 11,0	
Front and rear axle axle drive housing	Gear oil, hypoid	90	all seasons	each 2,5	
Front and rear axle planetary hub drive	Gear oil, hypoid	90	Pto bearing front (special version)	0,25	0,6
Pto bearing, front (special version)	Gear oil <sup>1)</sup> Gear oil, hypoid	80	all seasons <sup>1)</sup>	each 0,08	
Pto transmission (special version)	Engine oil HD	30 <sup>2)</sup> 20 W 20	all seasons winter	5,75	

1) Constant use

2) only single grade oil

\* Use Engine oil S3 quality only (for engine with turbocharging U 1700 L)  
See Operating Materials specifications sheet 227,0/227,1

## 6 OPERATING MATERIALS

### Filling capacities

Assembly or unit	Operating material	SAE class	Season / ambient temperature	Capacity in liters	
				U 1300 L	U 1700 L
Hydraulic steering, reservoir and steering	Engine oil HD <sup>3)</sup>	10 W	all seasons	2,25	
Hydraulic brake system Hydr. clutch control linkage	Brake fluid	DOT 3	all seasons	approx. 1,0	
	Brake fluid		all seasons	approx. 0,2	
Cooling system	Water with - Anticorrosive agent		summer / all seasons only in tropical zones	approx. 20,0 approx. 1 ½ = 0,2	
	- Antifreeze to -25° C <sup>4)</sup>		winter / all seasons	approx. 3,0	
Windshield washer reservoir	Water, MB-windshield washer concentrate		all seasons	approx. 7,0	
Fuel tank	Diesel fuel	as per DIN		160	
Cable winch	Gear oil	80	all seasons	2,0	
	Gear oil, hypoid	90			
Grease nipple	Grease/multi-grade grease		all seasons	as required	
Battery terminals	Anti-acid grease		all seasons	as required	

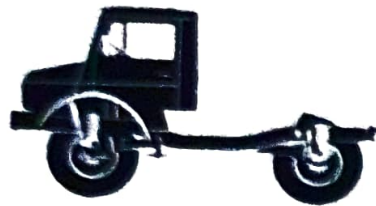
3) Or transmission fluid (ATF) Type A

4) Factory filling, standard. If no anti-freeze is required, use 1 ½ (approx. 10 cc/l.) approved treating agent in cooling water.

# 7 TECHNICAL DATA

## Chassis

U 1300 L

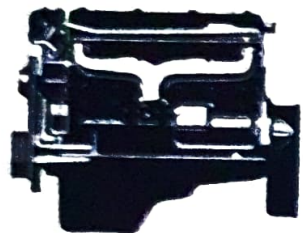


### UNIMOG 435

Sales designation  
Model  
Design of vehicle  
Special version

U 1300 L  
435.115  
Military-cross country vehicle  
Right hand drive,  
exhaust system right side

## Engine



Type

352

Type/sales designation  
Model  
Operation

OM 352.X/1  
353.961  
Diesel four-stroke with  
direct injection (ROV-regulator)

Arrangement of cylinders

6 cylinders in line

Bore

mm  $\phi$

97 dia.

Stroke

mm

128

Total displacement

cc.

5675

Compression ratio

i

17,0 : 1

Start of delivery BTDC

18°

Compression pressure

min. bar

20 (warm engine)

Injection order

1 - 5 - 3 - 6 - 2 - 4

Output according to DIN

kW (HP)

96 (130) at 2800/min

Torque max.

Nm

363 at 1700/min

Torque rise

%

11,3

Nominal speed

1/min

2800

Valve arrangement

overhead

Valve clearance

intake mm

0,20

(cold)

exhaust mm

0,30

Operating temperature

° C

80° to 90° (coolant temperature)

Oil gauge pressure normal

bar

2 to 5

Oil gauge pressure at idle

bar

min. 0,6

Cooling system

water cooled

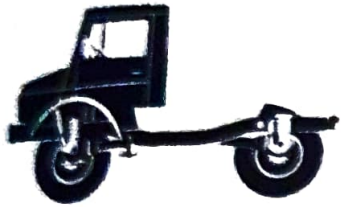
Special version

tropicalized thermostat (as of 71° C)

# 7 TECHNICAL DATA

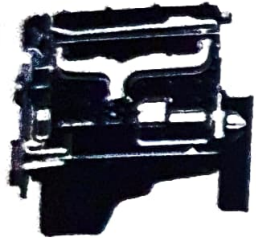
## Chassis

U 1700 L



Sales designation	UNIMOG 435
Model	U 1700 L
Design of vehicle	435.113
Special version	Military-cross country vehicle Right hand drive, exhaust system right side

## Engine



Type		352 A (with exhaust gas turbocharger)
Type/sales designation		OM 352.A LII/I
Model		353.959
Operation		Diesel four-stroke with turbocharger and direct injection (RSV-regulator)
Arrangement of cylinders		6 cylinders in line
Bore	mm $\phi$	97 dia.
Stroke	mm	128
Total displacement	cc.	5675
Compression ratio	i	16,0 : 1
Start of delivery BTDC		19°
Compression pressure	min. bar	20 (warm engine)
Injection order		1 - 5 - 3 - 6 - 2 - 4
Output according to DIN	kW (HP)	124 (168) at 2800/min
Torque max.	Nm	520 at 1800/min
Torque rise	%	23,0
Nominal speed	1/min	2800
Valve arrangement		overhead
Valve clearance (cold)	intake mm exhaust mm	0,25 0,40
Operating temperature	° C	80° to 90° (coolant temperature)
Oil gauge pressure normal	bar	2 to 5
Oil gauge pressure at idle	bar	min. 0,6
Cooling system		water cooled
Special version		tropicalized thermostat (as of 71° C)

## Fuel consumption

As per DIN 70030      1/100 km      20,8



# 7 TECHNICAL DATA

0 1300 L / 0 1700 L

## Clutch



Design Single-plate dry clutch  
 Model GFM 330 K  
 Clutch pressure approx. N 11500 to 13100  
 Actuation hydraulic  
 Adjustment automatic

## Transmission



### Main transmission

Design Synchronesh spur gear transmission with planetary group  
 Manufacturer Daimler-Benz  
 Type and designation UG 3/40-8/13,01 GPA  
 Model 717.901  
 Number of speeds 8 forward - 4 reverse

Ratio	Forward	Reverse
1st gear	13,01	12,60
2nd gear	9,01	8,74
3rd gear	5,96	5,78
4th gear	4,38	4,24
5th gear	2,97	
6th gear	2,06	
7th gear	1,36	
8th gear	1,00	

## PTO drive



### Fast pto

(special version)  
 Translation either fast pto to rear  
 Max. speed  $i =$  1,0 or 0,7  
 1/min 2800 3940

# 7 TECHNICAL DATA

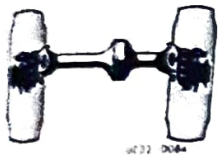
## Pto transmission

U 1300 L / U 1700 L



Design		Getriebezapfwelle
Designation		UNA 3/40
Max. speed	l/min	540
Connection		at front
	Size	1 3/8" (splined profile as per DIN 9611)
Front PTO		
Perm. power load	kW	33

## Axles



		U 1300 L	U 1700 L
<b>Rear axle</b>			
Type/designation		HU 2/14 S-4,0	HU 3/1 S-6,8
Model		747.111	747.206
Stabilizer		-	stabilizer reinforced
<b>Front axle</b>			
Type/designation		AU 2/14 S-4,0	AU 3/1 S-5,3
Model		737.111	737.202
Translation			
Total	i =	5,307 (100 km/h)	6,38 (90 km/h)
Axle drive	i =	23 : 9	24 : 11
Wheel hub drive	i =	27 : 13	38 : 13
Track	mm	0 to -4 (toe-out)	
Camber		1°45	
Inclination		10°	
Caster		7°	
Steering angel		40°	
Stabilizer		Stabilizer	Stabilizer, reinforced

# 7 TECHNICAL DATA

## Steering



		U 1300 L	U 1700 L
Design		Ball nut power steering	
Manufacturer		Daimler-Benz	
Designation		LS 3 B	
Model		765.601	
Steering pump	Type	ZF 7672	
Operating pressure	bar	130	

## Wheels and tires



Tire	Size	U 1300 L	U 1700 L
		12,5R20 (radial)	13,00-20
Manufacturer		Michelin	Michelin
Designation		Pilote XL / tubeless	
Rim	Size	11 x 20	10.00V-20
Tire pressure front/rear	bar	4,0/4,0	5,0/5,0

## Electrical system

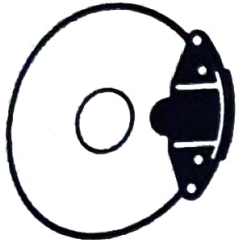


Rated voltage	V	24, RFI suppression	
Alternator		Three-phase, Bosch (with installed regulator)	
Output	W	1540	
Volt x amp.	V x A	28 x 55	
Starter motor	kW	2,9 (splashproof)	
Battery	V	24 (2 x 12)	
Capacity	Ah	2 x 125	
Electrolyte density		1,23 (tropical version)	
Head lights		Left hand traffic	

## 7 TECHNICAL DATA

U 1300 L / U 1700 L

### Brakes



#### Hydraulic brake system

Design

Hydraulic dual-circuit brake system, disk brake, aire pressure actuated axle-load, dependent regulating

#### Parking brake system

Linkage-less spring-loaded parking brake with separate emergency release system

Release pressure                      bar      5,5 to 6,0

#### Compressed air brake system

Design                      according to EEC

Dual-circuit compressed air brake system

Supply pressure                      bar

18,0 (min. 12,0)

Operating pressure      max. bar  
   bar

9,5 (single operation)  
7,35 (trailer operation)

#### Trailer brake system

Design                      according to EEC  
   connections

Two-line trailer brake system front <sup>1)</sup> and rear

Operating pressure                      bar

7,35 at trailer operation

EG = EEC    European Economic  
   Commission Regulations

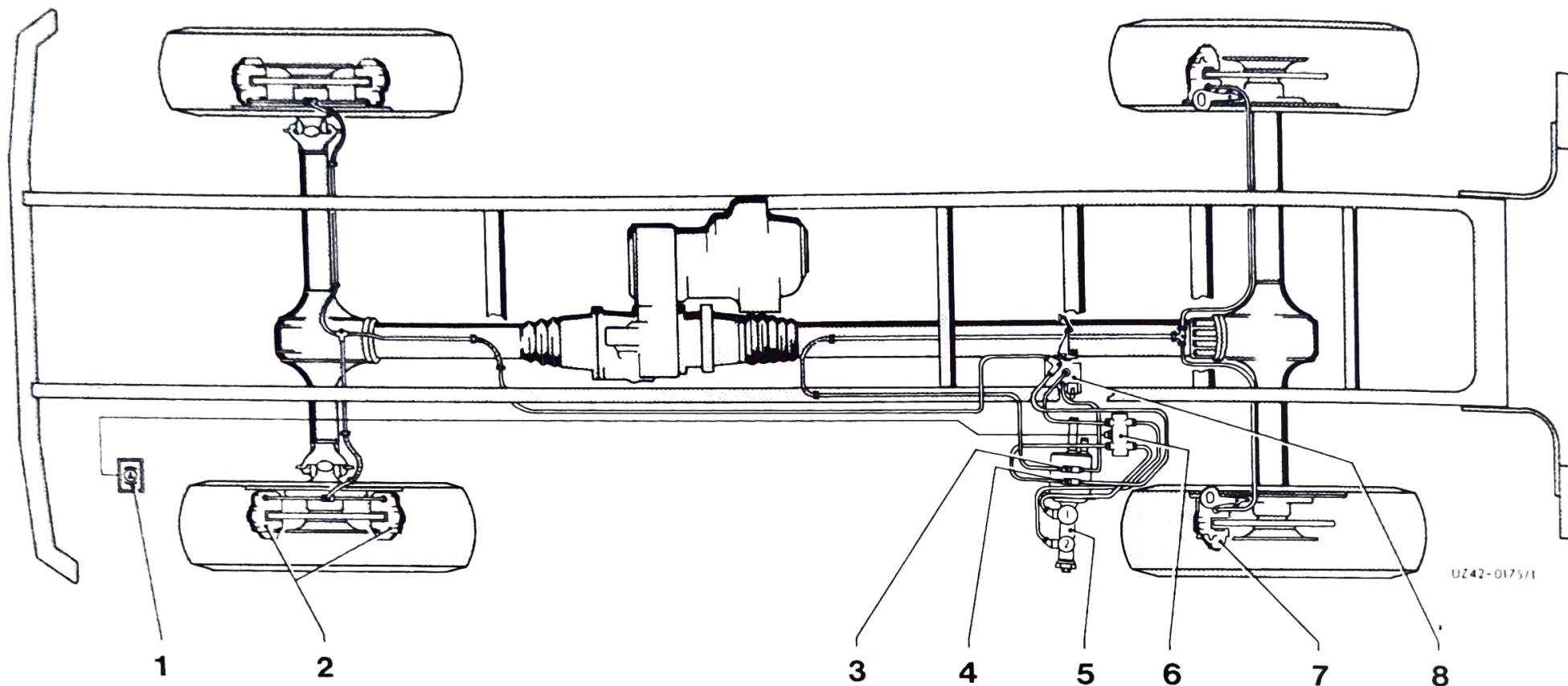
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1) Only U 1700 L

# 7 TECHNICAL DATA

## Hydraulic brake system

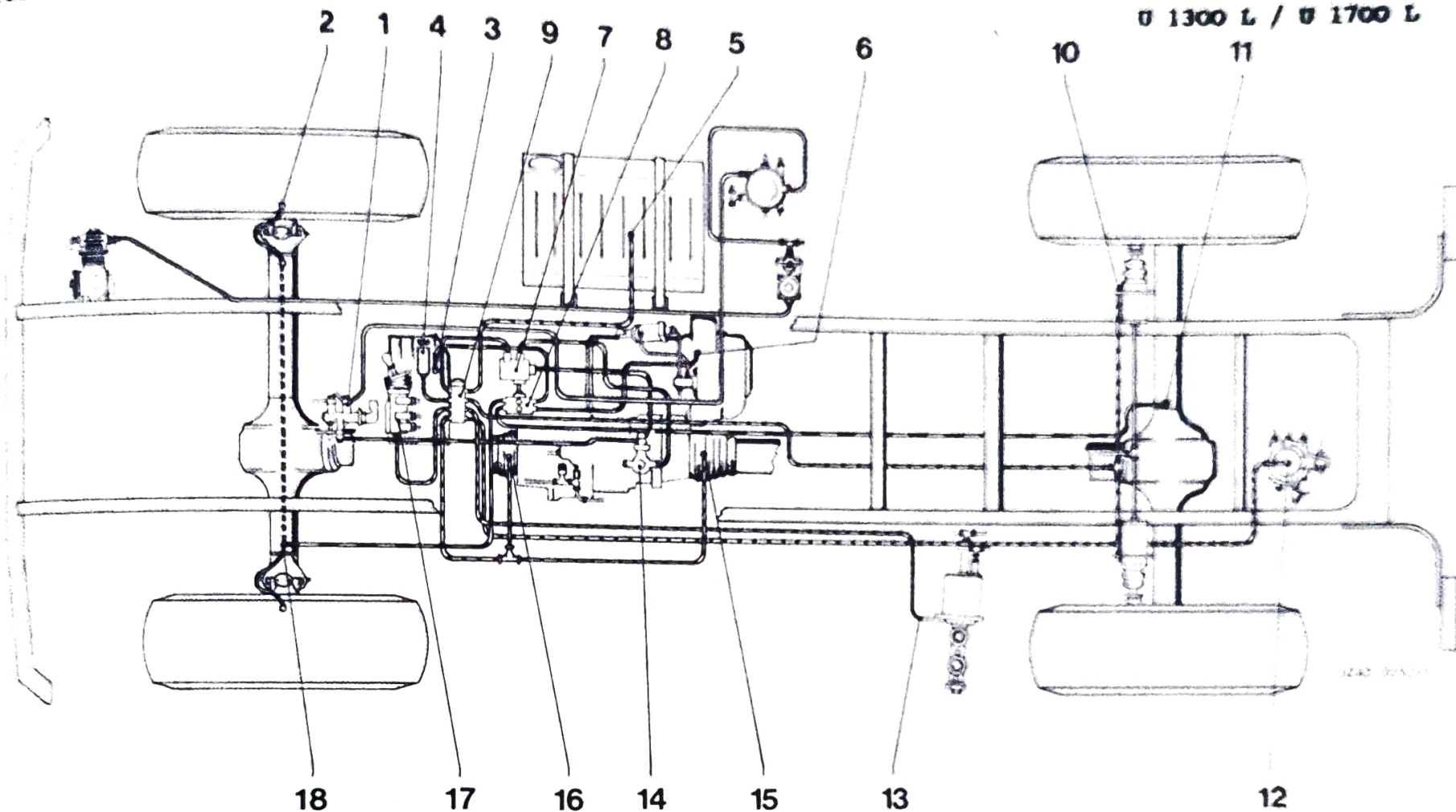
U 1300 L / U 1700 L



### Hydraulic two-circuit brake system with load dependent regulation via rear axle

- |   |   |   |                                   |
|---|---|---|-----------------------------------|
| 1 | Warning lamp - brake pressure drop            | 5 | Main brake cylinder               |
| 2 | Brake calipers                                | 6 | Differential pressure sender unit |
| 3 | Test connection - load-sensing, rear axle     | 7 | Combined brake caliper            |
| 4 | Test connection - no load-sensing, front axle | 8 | ALB-regulator *                   |

Ø 1300 L / Ø 1700 L



**Aggregat pressurize and venting for fording ability**

**Pressurize**

- 1 Switch valve, four-wheel drive, differential lock
- 2 Ventilation hub reduction
- 3 Ventilation pto transmission
- 4 Venting start pilot
- 5 Venting fuel tank
- 6 Ventilation main transmission

**Venting**

- 7 3/2-way valve
- 8 Distributor
- 9 Central release filter
- 10 Venting spring loaded cylinder
- 11 Ventilation rear axle
- 12 Venting trailer control valve

**Pressure 0,35 - 0,2 bar**

- 13 Venting primary cylincer
- 14 Pressure regulation valve
- 15 Venting rear axle
- 16 Venting front axle
- 17 Venting hand brake vehicle
- 18 Ventilation front axle

## 7 TECHNICAL DATA

### Compressed air brake system

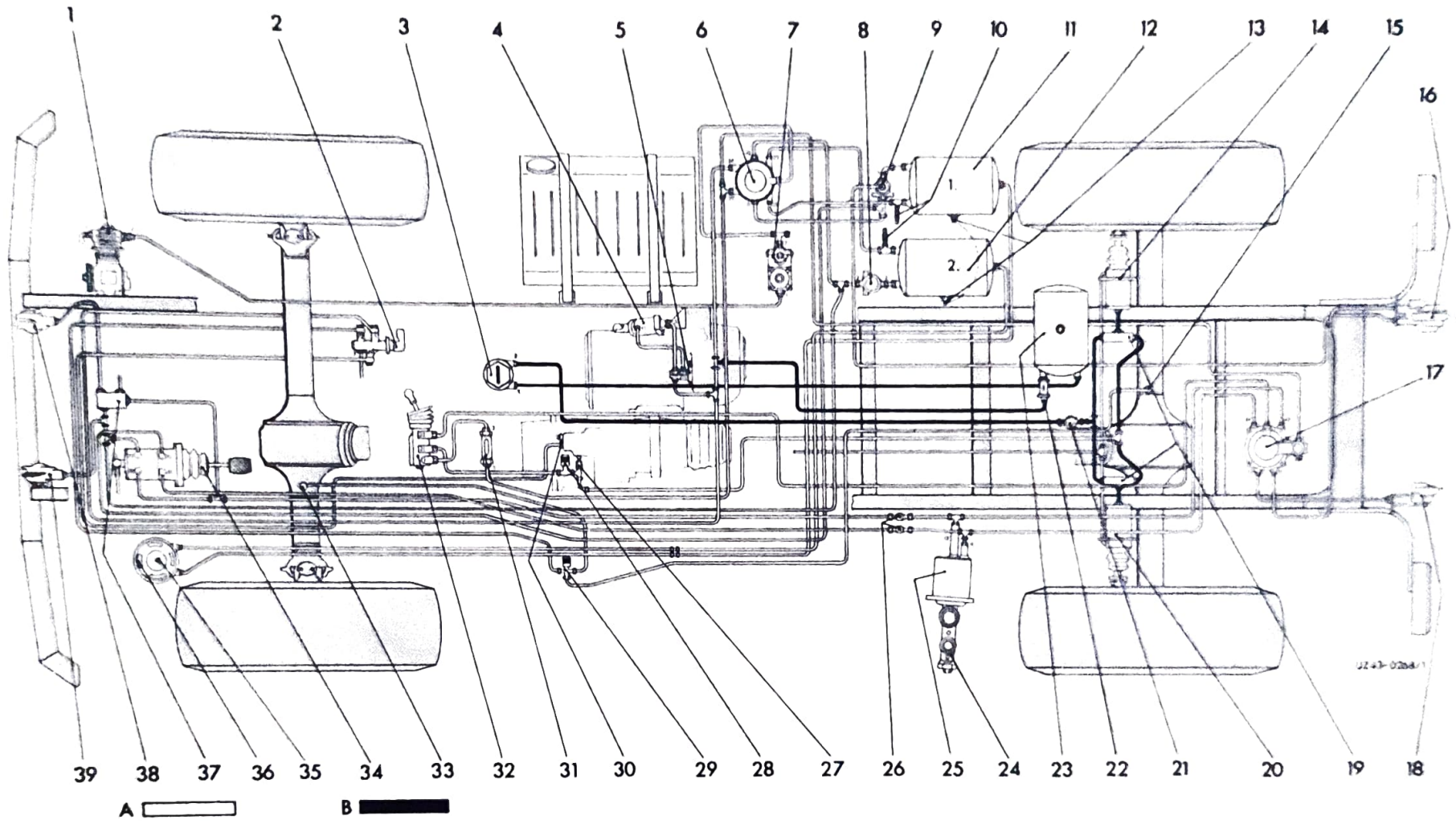
U 1300 L / U 1700 L

- A Compressed air brake system
- B Emergency release system for spring loaded cylinders

- 1 Air compressor
- 2 Switch valve, four-wheel drive differential lock
- 3 Shift valve, emergency release system
- 4 Shift cylinder, planetary drive
- 5 Shift valve, transmission
- 6 Four-circuit protective valve
- 7 Pressure regulator with tire fill-in connection
- 8 Pressure reducing valve (9,5 bar)
- 9 Pressure reducing valve, switchable (7,35 bar)
- 10 Test connections, supply pressure circuit 1 and 2
- 11 Compressed-air tank circuit 1 (18 bar)
- 12 Compressed-air tank circuit 2 (18 bar)
- 13 Water separator
- 14 Spring loaded brake cylinder right
- 15 Connection differential lock rear
- 16 Coupling head, supply (red)
- 17 Trailer control valve with break-away valve
- 18 Coupling head, brake (yellow)
- 19 Lock valve
- 20 Spring-loaded brake cylinder left
- 21 Test connection, fill-in connection
- 22 Non-return valve
- 23 Compressed air tank, emergency system
- 24 Main brake cylinder dual circuit
- 25 Primary cylinder dual circuit
- 26 Test connections, brake circuit 1 and 2
- 27 Test connections, parking brake
- 28 Pressure switch, parking brake
- 29 Pressure switch, differential lock
- 30 Connection four-wheel drive
- 31 Non-return valve
- 32 Parking brake valve
- 33 Connection differential lock front
- 34 Operating brake valve, dual circuit
- 35 Double pressure gauge, circuit 1 and 2
- 36 Control light red, supply (below 12 bar)
- 37 Relais valve (control valve) only
- 38 Coupling head, brake U 1700 L
- 39 Coupling head, supply

# 7 TECHNICAL DATA

U 1300 L / U 1700 L



Dual-circuit compressed-air brake system with double-line trailer brake, spring-loaded parking brake with emergency release system



# 7 TECHNICAL DATA

## Platform



		U 1300 L	U 1700 L
Model		435.614	435.632
Measurements	mm	3150x2200x500	4250x2375x500
Container lock	Type	Twist-Lock	TL 109
ISO/ASA	feet/inch	6'8"	6'8"/10'/13'4"
Equipment	Centre bench	1	2
	Seating capacity	8 persons	16 persons
	Tarpaulin frame		removable

## Driver's cab



		425.820	425.820
Model			
Version		Safety cab, mounted at three points, OECD tested, tilting-type, right hand drive	

## Weights



Permissible gross vehicle weight		kg	7500	12000
Permissible axle load	front	kg	4000	5300
	rear	kg	4000	6800
Dead weight	approx.	kg	5400	7000
Payload		kg	2500	5000
	cross country	max. kg	2000	4000
	with container	max. kg	2500	4000

## Trailer loads



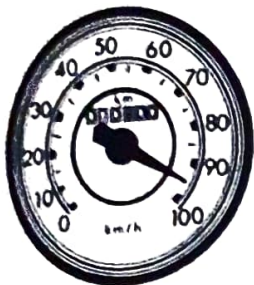
Perm. trailer	with continuous brake	kg	10500	12000
	without brake	kg	2300	2500
Trailer coupling	optional		Hook type coupling / or automatic coupling	
Perm. support load	approx.	N (kp)	12500 (1250)	15000 (1500)

## Maximum speeds

## 7 TECHNICAL DATA

Engine speed 2800/min

U 1300 L



**Tires**  
12,5R20

### Maximum speed km/h

Gears	forward	reverse
1	7,7	8,1
2	11,1	11,5
3	16,9	17,5
4	22,9	23,7
5	33,8	
6	48,8	
7	73,9	
8	100,0	

**Max. climbing capacity**  
without trailer

approx. 70 %

U 1700 L

**Tires**  
13,00-20

Gears	forward	reverse
1	7,0	7,2
2	10,1	10,4
3	15,2	15,7
4	20,7	21,3
5	30,6	
6	44,1	
7	66,7	
8	91,0	

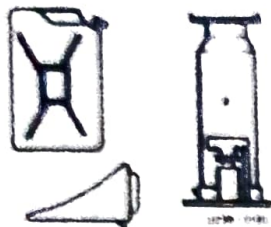
**Max. climbing capacity**  
without trailer

approx. 70 %

# 7 TECHNICAL DATA

U 1300 L / U 1700 L

## Equipment and tools

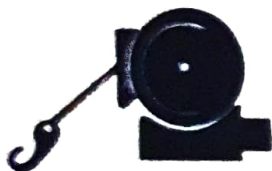


Towbar  
 Chock  
 Safety belt on rear sideboard  
 Spare wheel  
 Tool  
 Hydraulic jack  
 4 t / 10 t  
 Hand lamp

## Paintwork

Bronze green                      according                      NSN 8010-98-106-0859  
 MIL-E-52798 A ME

## Cable winch



Model		Recovery-cable winch
Manufacturer		Firma Werner, Trier-Ehrang
Type		F 64.1 M1 SE with overload protection
Tractive power	approx. kp approx. kp approx. kp	6297 inner cable position 5200 middle cable position + 15 % 3760 outer cable position
Cable	dia. mm $\phi$	12
Rope length	m	40
Weight	kg	125

# 7 TECHNICAL DATA

U 1300 L

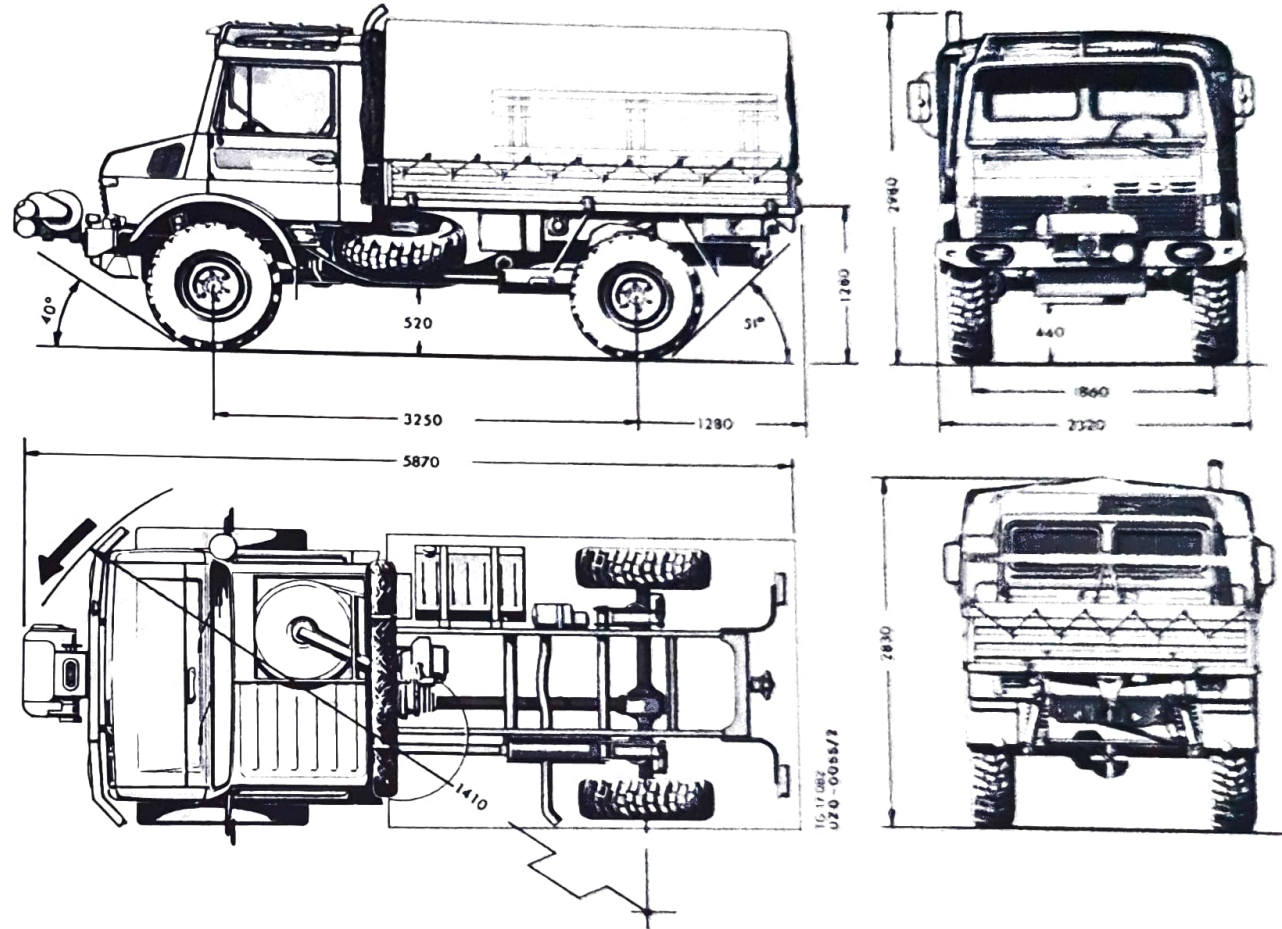
## Dimensions mm

Fording depth approx. 1000 mm

Max. height 2980 mm

Height of canvas 1280 mm

Turning circle 14,10 m

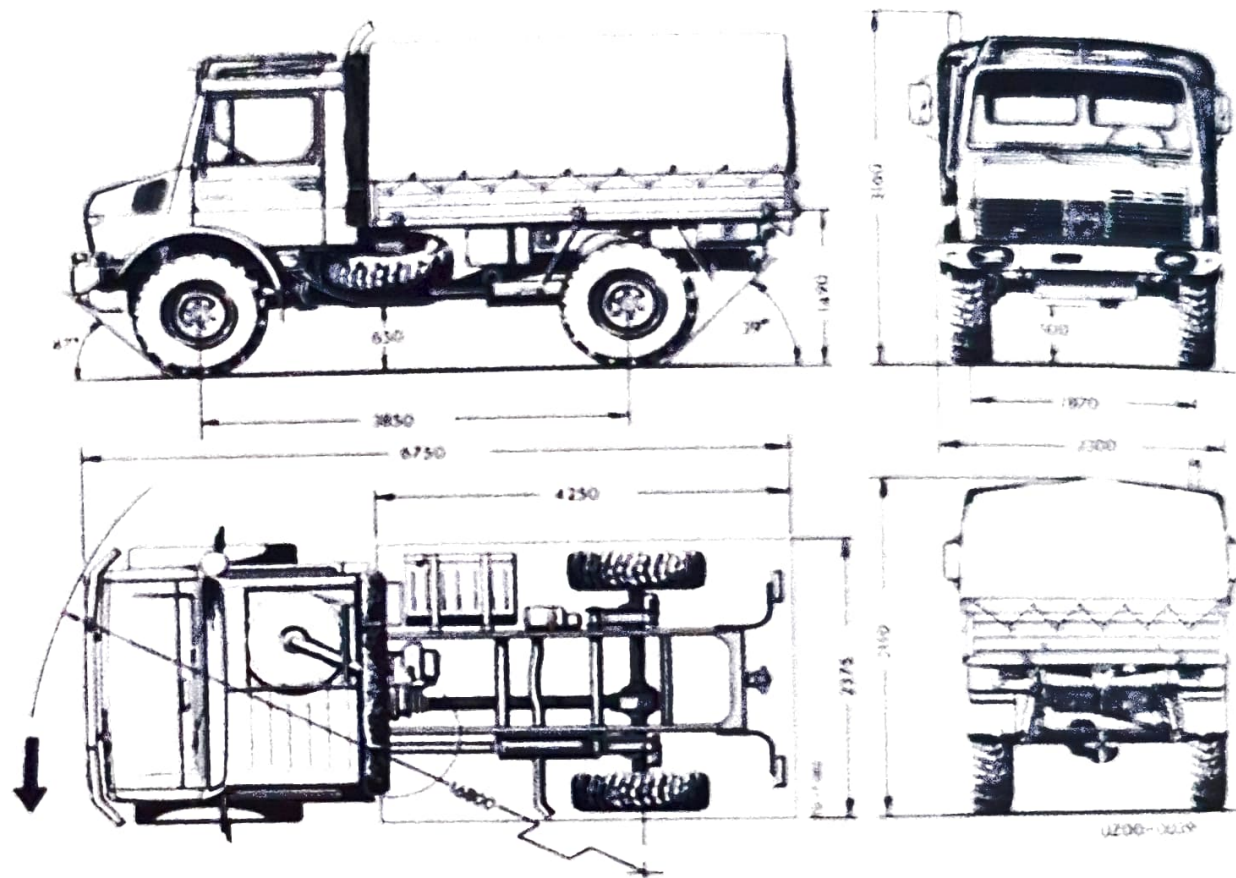


# 7 TECHNICAL DATA

U 1700 L

## Dimensions mm

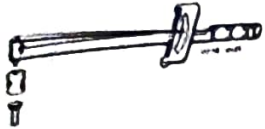
Fording depth approx. 1200 mm  
Max. height 3160 mm  
Height of canvas 1280 mm  
Turning circle 16,80 m



## Important tightening torques

## 7 TECHNICAL DATA

Designation	Threads	U 1300 L	U 1700 L
		Nm	Nm
<b>Engine</b>			
Engine mount front and rear	M 14 x 1,5	200	200
Center bolt, oil filter bowl		40	40
Cylinder head cover	M 8	25	25
Cylinder head	M 12	100 - 110	100 - 110
<b>Air compressor (cylinder head)</b>		35	35
<b>Transmission</b>			
Transmission bearing			
left	M 16 x 1,5	380	380
right	M 12 x 1,5	150	150
left and right to frame	M 36 x 1,5	180	180
<b>Axles</b>			
Control arm frame to axle	M 14 x 1,5	275	
	M 16 x 1,5		300
Steering arm to steering knuckle	M 18 x 1,5	400	400
Fastening caliper to axis	M 16 x 1,5	250	
	M 20 x 1,5		600
<b>Wheels</b>			
Wheel nuts	M 20 x 1,5	400	400
<b>Steering (LS 3 B)</b>			
Steering gear on frame	M 18 x 1,5	400	400
Nut on pitman arm	M 42 x 1,5	530	530
Drag link to pitman arm	M 20 x 1,5	230	230
<b>Platform</b>			
Container locks		750	750



Torque wrench

## 7 TECHNICAL DATA

### Electrical Wiring diagram

- 1a Turn signal right
- 1b Turn signal left
- 2a Main headlight right
- 2b Main headlight left
- 3a Parking light right
- 3b Parking light left
- 4a Marker light right
- 4b Marker light left
- 5 Switch on door
- 6 Cab-dome light
- 7 Horn
- 8 Protection switch (current supply)
- 8 Switch, fog light <sup>1)</sup>
- 10 Switch, windshield washer
- 11 Regulating switch instrument lights
- 12 Reading lamp
- 13 Socket
- 14 Ignition-start switch
- 15 Tachometer, tachograph <sup>1)</sup>
- 16 Instrument cluster
- 17 Revolution counter
- 18 Main light switch
- 19 Connection for control PTO <sup>1)</sup>
- 20 Turn signal (flasher, for 2nd trailer)
- 21 Turn signal (flasher, for 1st trailer)
- 22 Turn signal (flasher) indicator light
- 23 Indicator light, high beam
- 24 Indicator light, charge control
- 25 Indicator light, differential pressure, brake
- 26 Indicator light, parking brake
- 27 Indicator light, four-wheel drive
- 28 Indicator light, differential lock
- 29 Transmission shift indicator
- 30 Relais current supply <sup>1)</sup>
- 31 Relais current supply <sup>1)</sup>
- 32 Blower switch
- 33 Heating ventilation blower
- 34 Windshield wiper
- 35 Windshield washer
- 36 Combination switch
- 37 Brake light switch
- 38 Fuse box A
- 39 Fuse box B
- 40 Warning flasher switch
- 41 Warning flasher transmitter
- 42a Connection, cab
- 42b Connection, cab (not connected)
- 43 Battery (2 x 12 V)
- 44 Alternator
- 45 Socket current supply
- 46 Transmitter for temperature (coolant)
- 47 Transmitter for oil pressure
- 48 Transmitter for fuel supply
- 49 Switch differential pressure <sup>1)</sup>
- 50 Switch for engine brake <sup>1)</sup>
- 51 Switch for reverse light
- 52 Switch for differential lock
- 53 Switch for four-wheel drive
- 54 Switch for parking brake
- 55 Switch for shift gate indicator
- 56 Starter switch
- 57 Cable connecting box rear
- 58a Turn signal right
- 58b Turn signal left
- 59a Tail light right
- 59b Tail light left
- 60a Brake light right
- 60b Brake light left
- 61 Licence plate light
- 62 Fog tail light <sup>1)</sup>
- 63 Trailer socket (7 pole)
- 64 Back up light <sup>1)</sup>

### Ground connection

- m = Engine
- X = Instrument panel
- Y = Frame
- Z = Cab

### Wire color code

- bl = blue
- br = brown
- ge = yellow
- gn = green
- gr = grey
- li = lilac
- rs = pink
- rt = red
- sw = black
- ws = white

<sup>1)</sup> Subsequent installation possible special version

## Technical Wiring Diagram 24 Volt

U 1300 L / U 1700 L

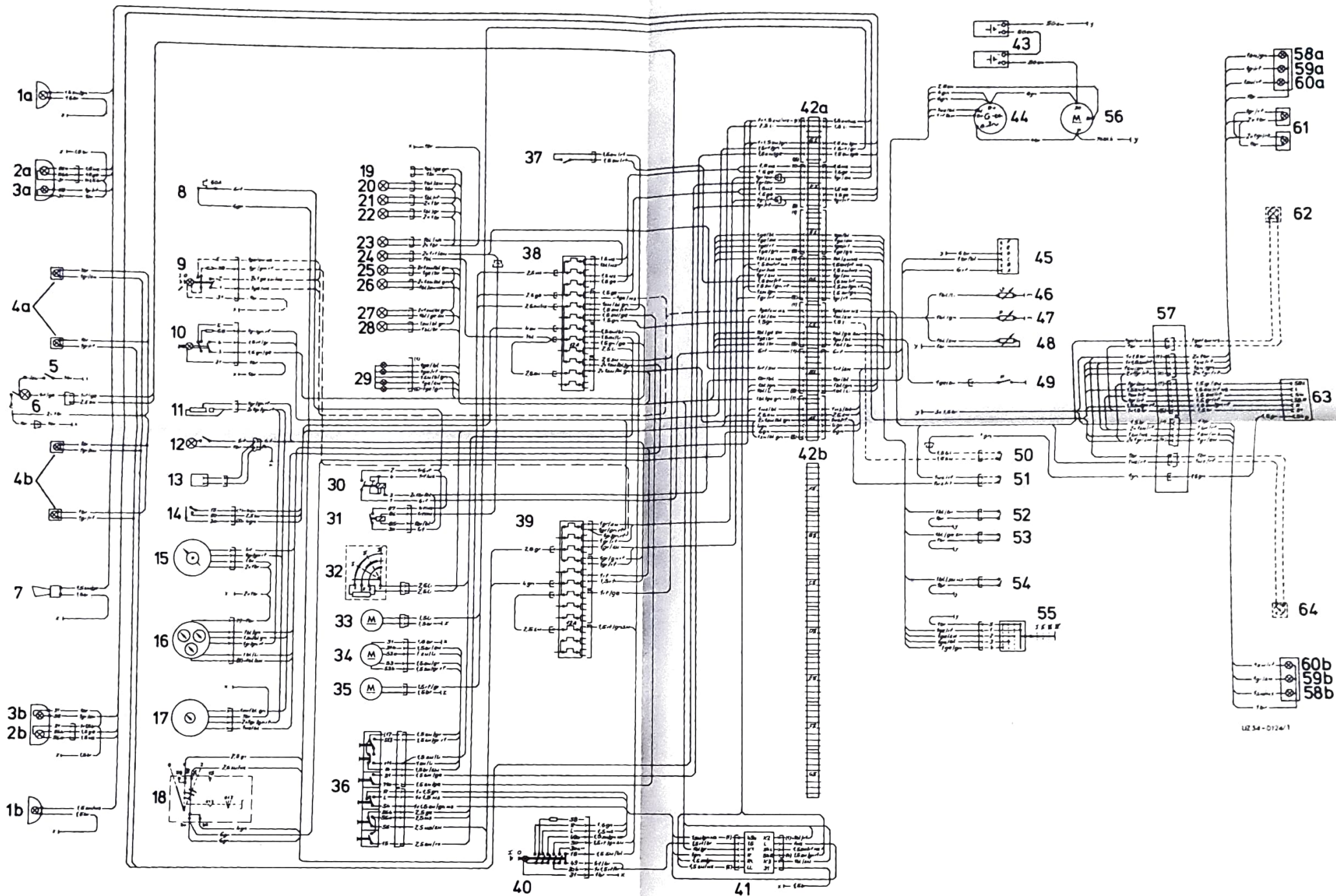
### **Explanations to Circuit Diagram**

The line layout is showed in a simplified manner for the sake of clarity.

Please remember the following points:

The code color and cross-sectional area of a wire together form an aid helping you to following the course of a line. The direction of the slanting stroke at corners and branches indicates how the line continues. Several wirings (cable-set) are only shown as one line.





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